

# Heat, Air and Moisture (HAM) modeling of historic windows

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  - Energy use
  - Condensation
  - Thermal insulating glazing
- **2- en 3D-modeling**
  - Secondary glazing
  - Vacuum glazing
- **Validating measurements**
  - Hot-box measurements
  - In situ measurements
- **Conclusions**

# Energy use improvement?



Photographs: E.J. Nusselder



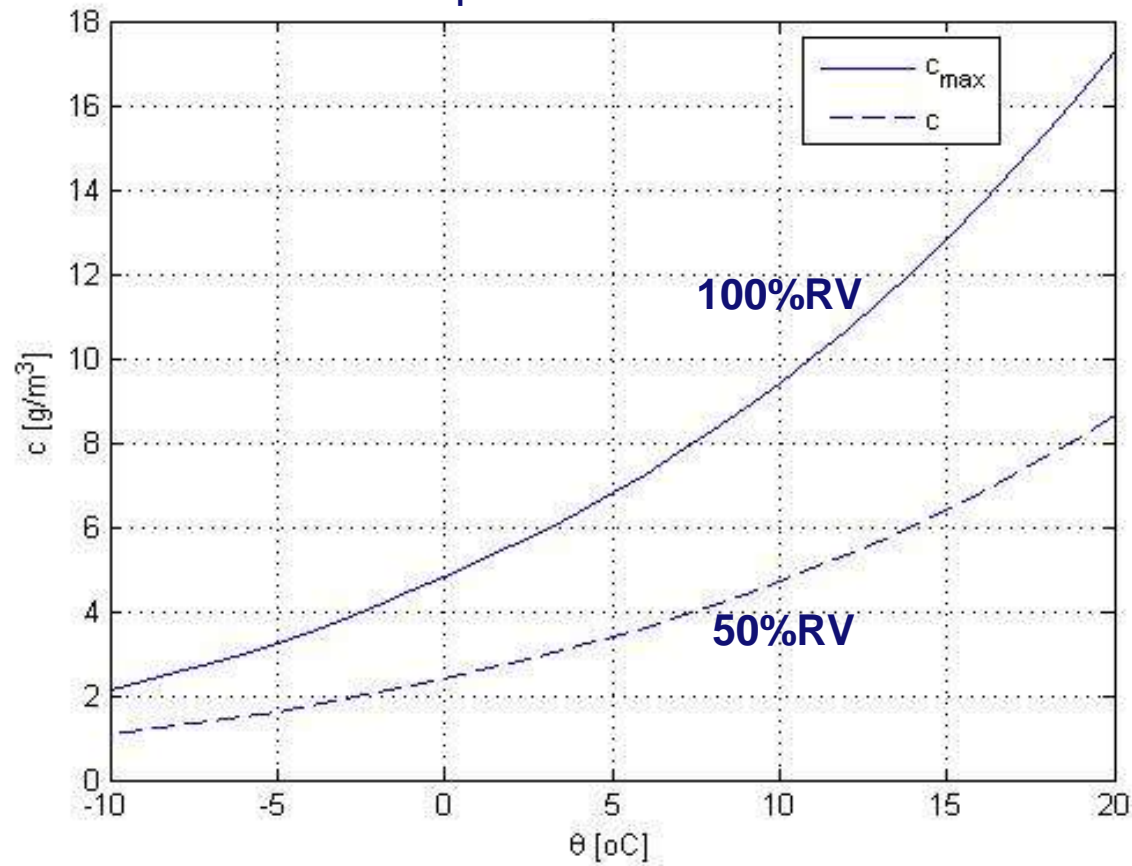
# Energy use improvement?



Photographs: E.J. Nusselder

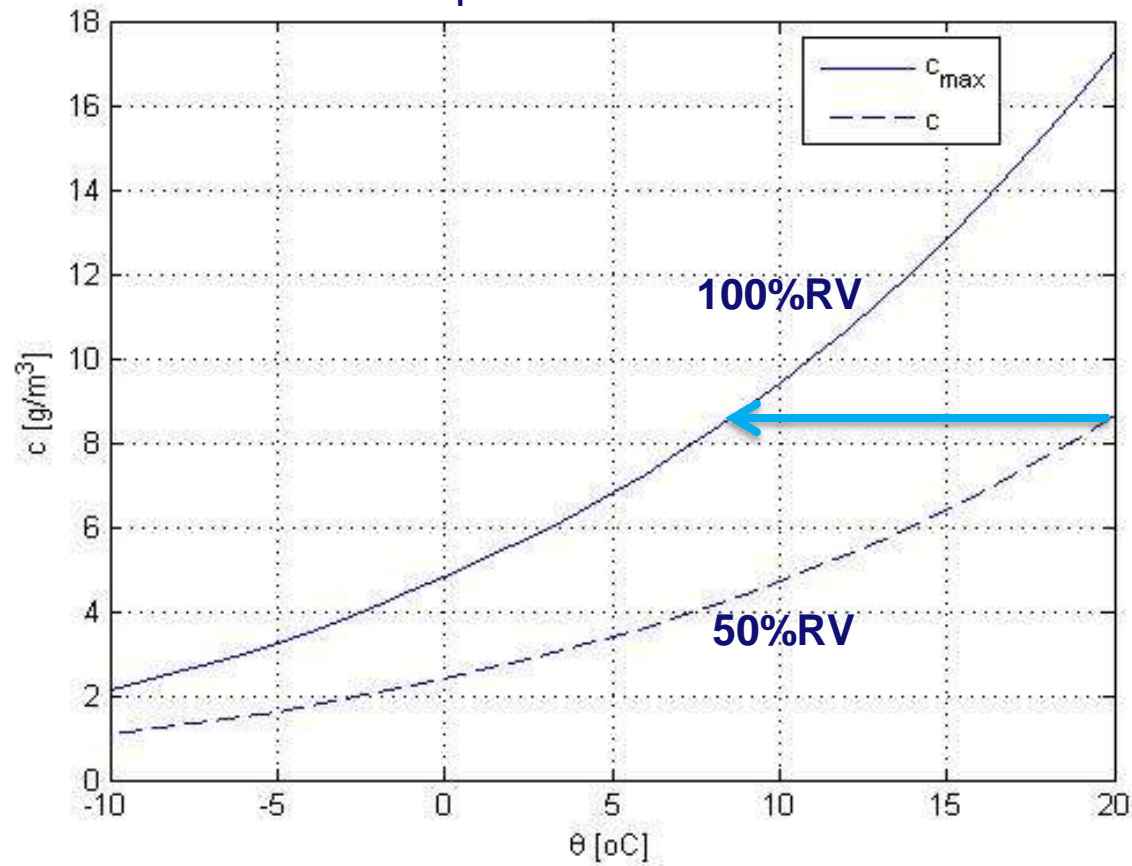
# Condensation

Vapor concentration



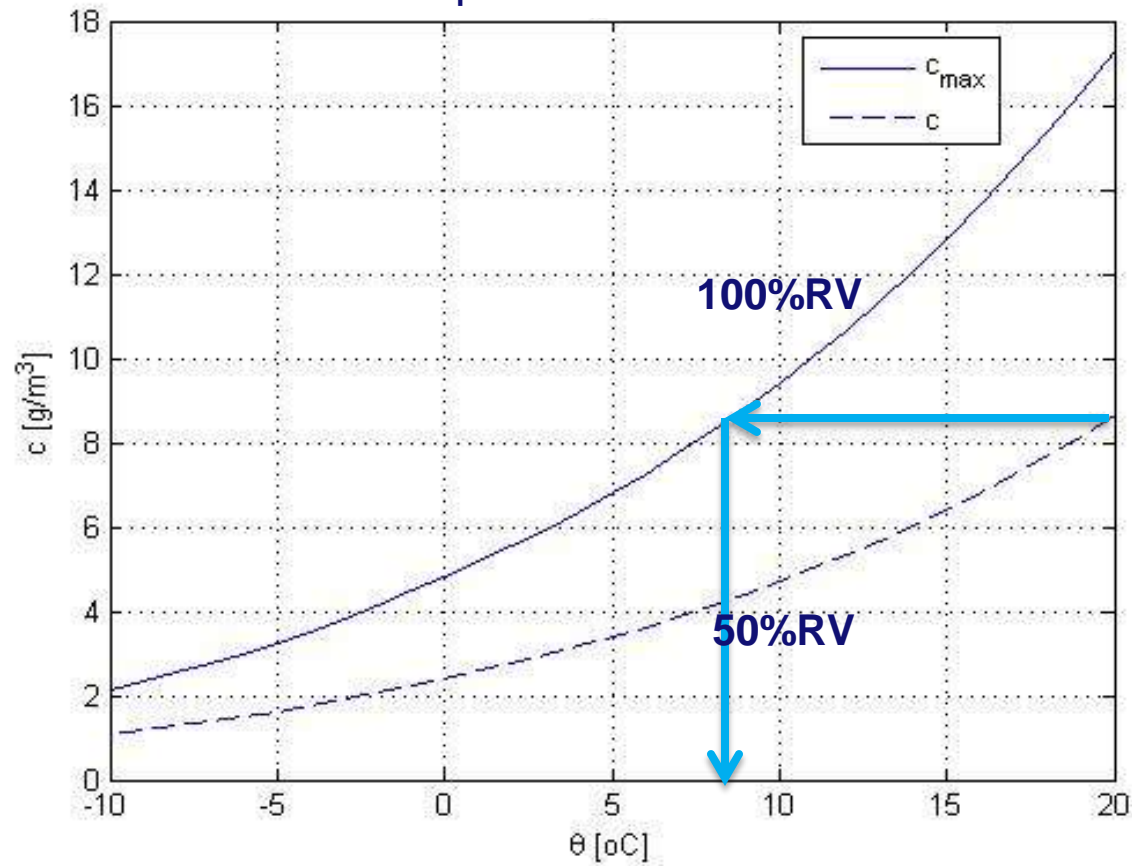
# Condensation

Vapor concentration

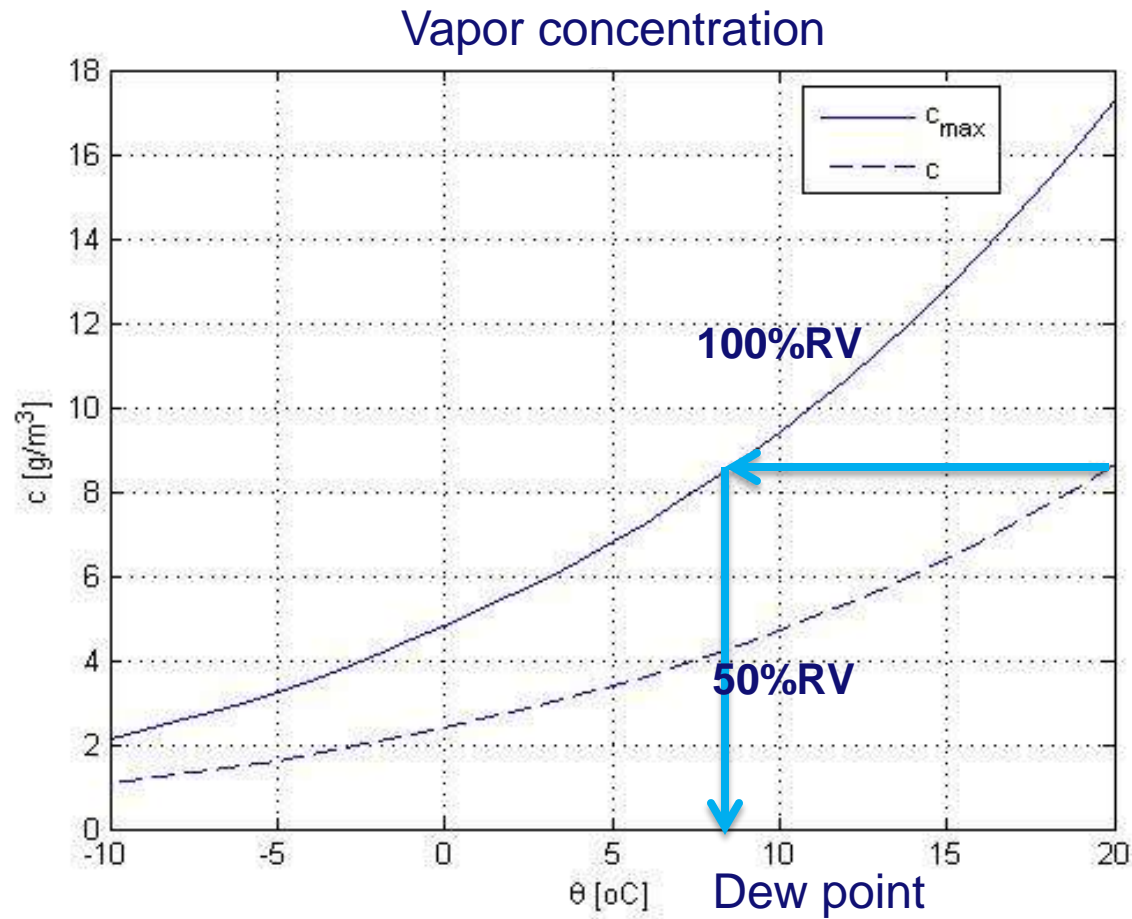


# Condensation

Vapor concentration



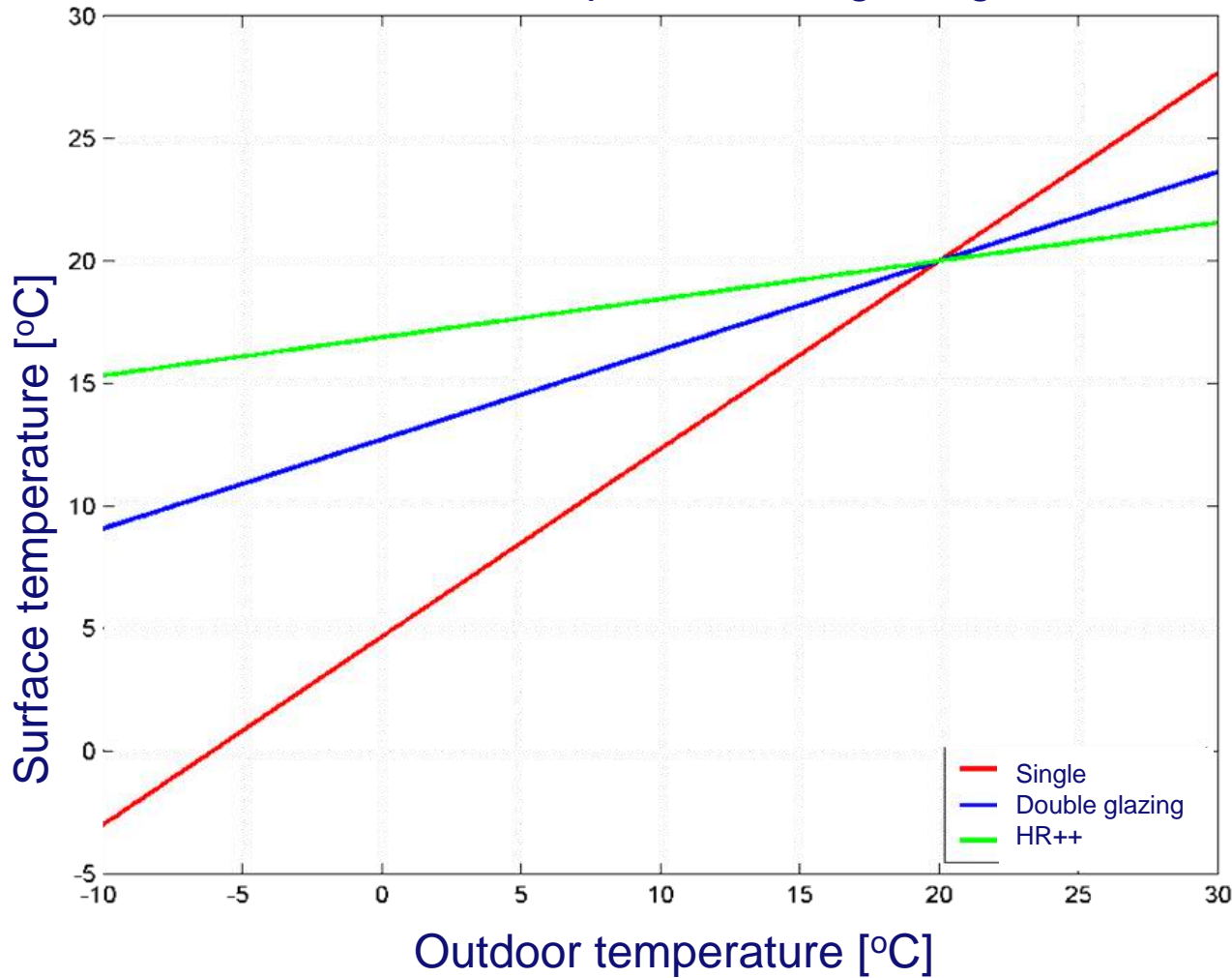
# Condensation



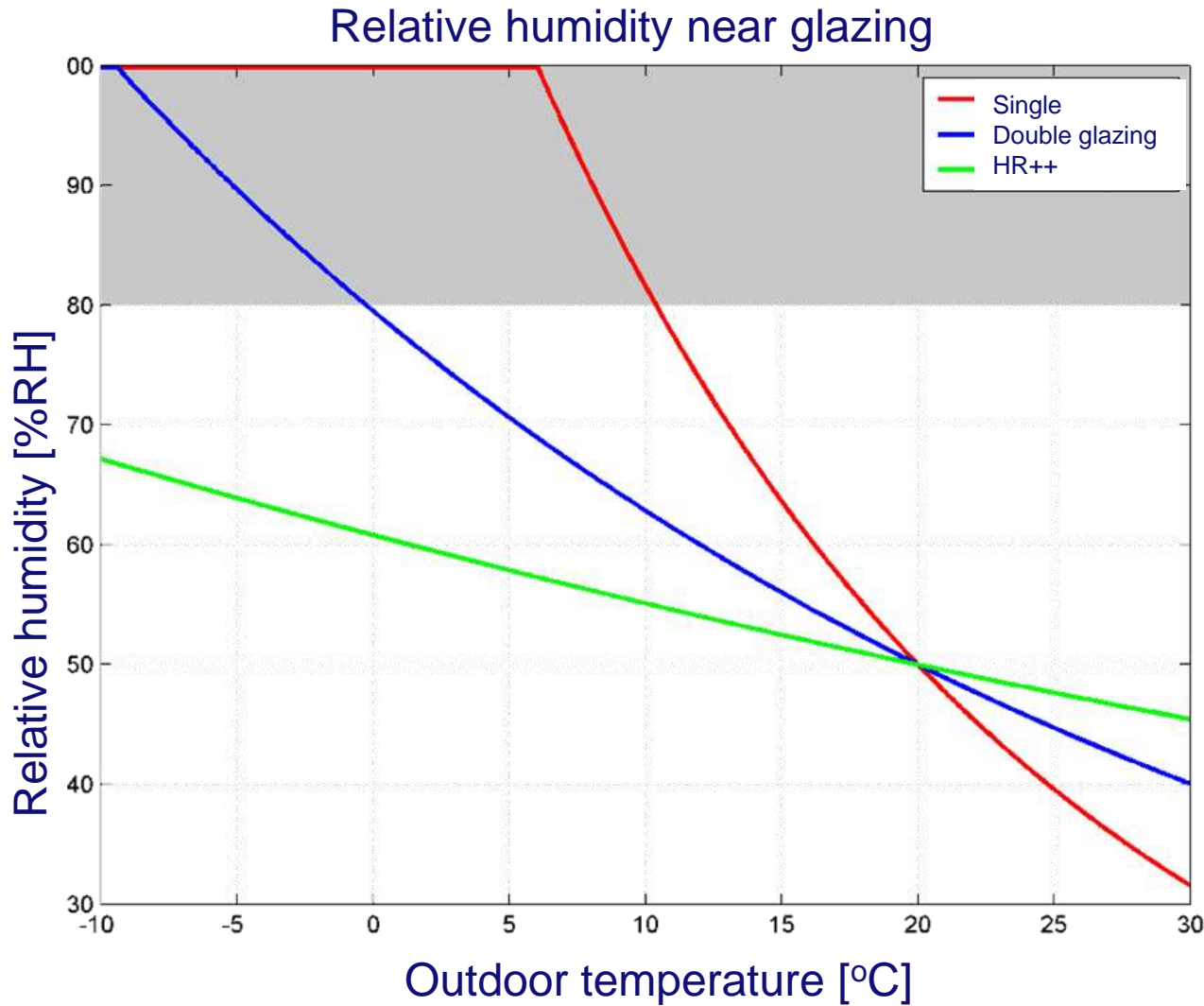


# Condensation on glazing

Surface temperatures of glazing



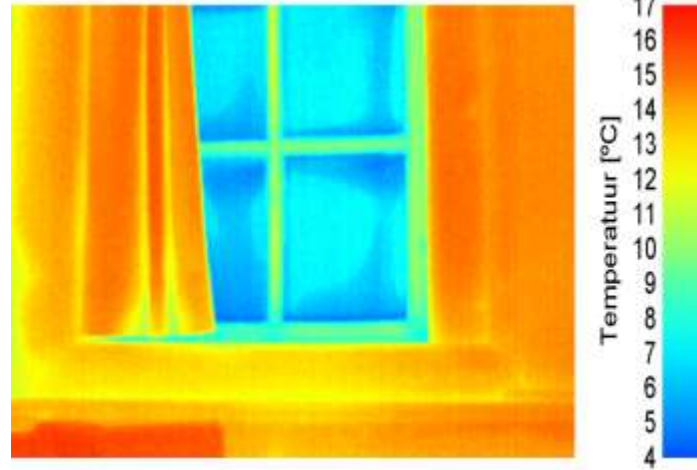
# Condensation on glazing



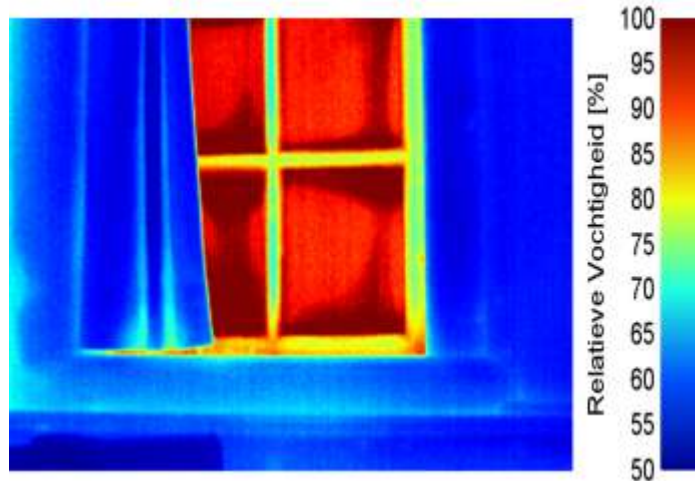
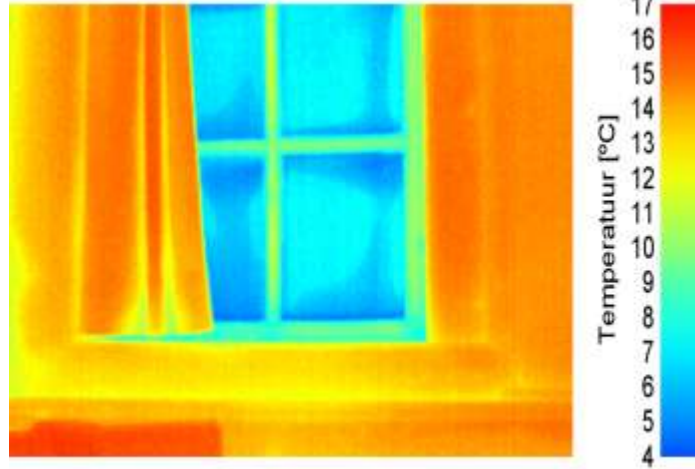
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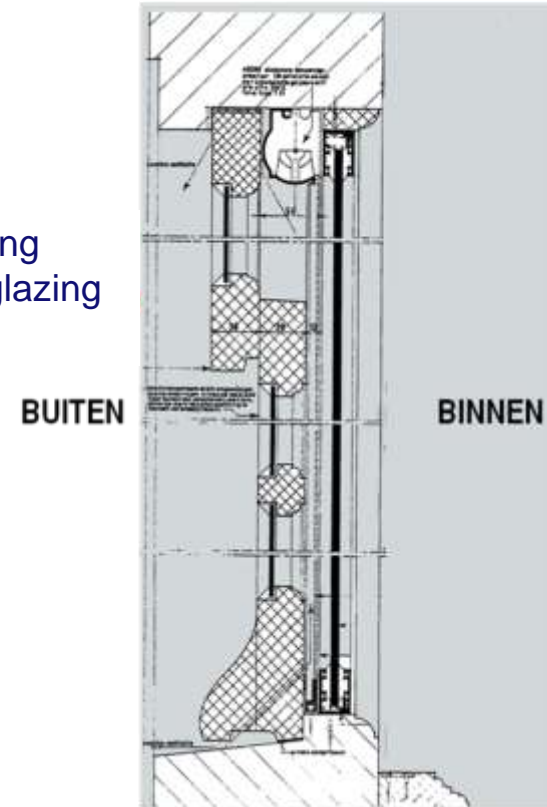
# Condensation on glazing





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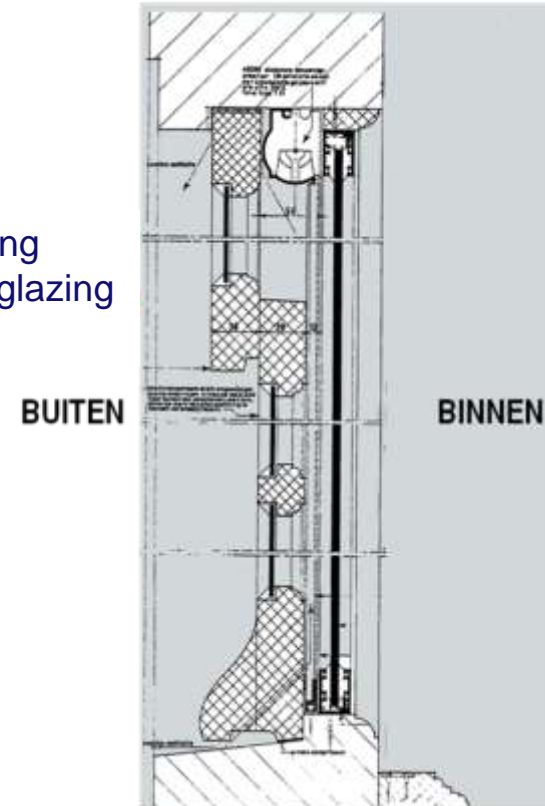
Single glazing  
Protective glazing  
Screen



# Condensation on glazing

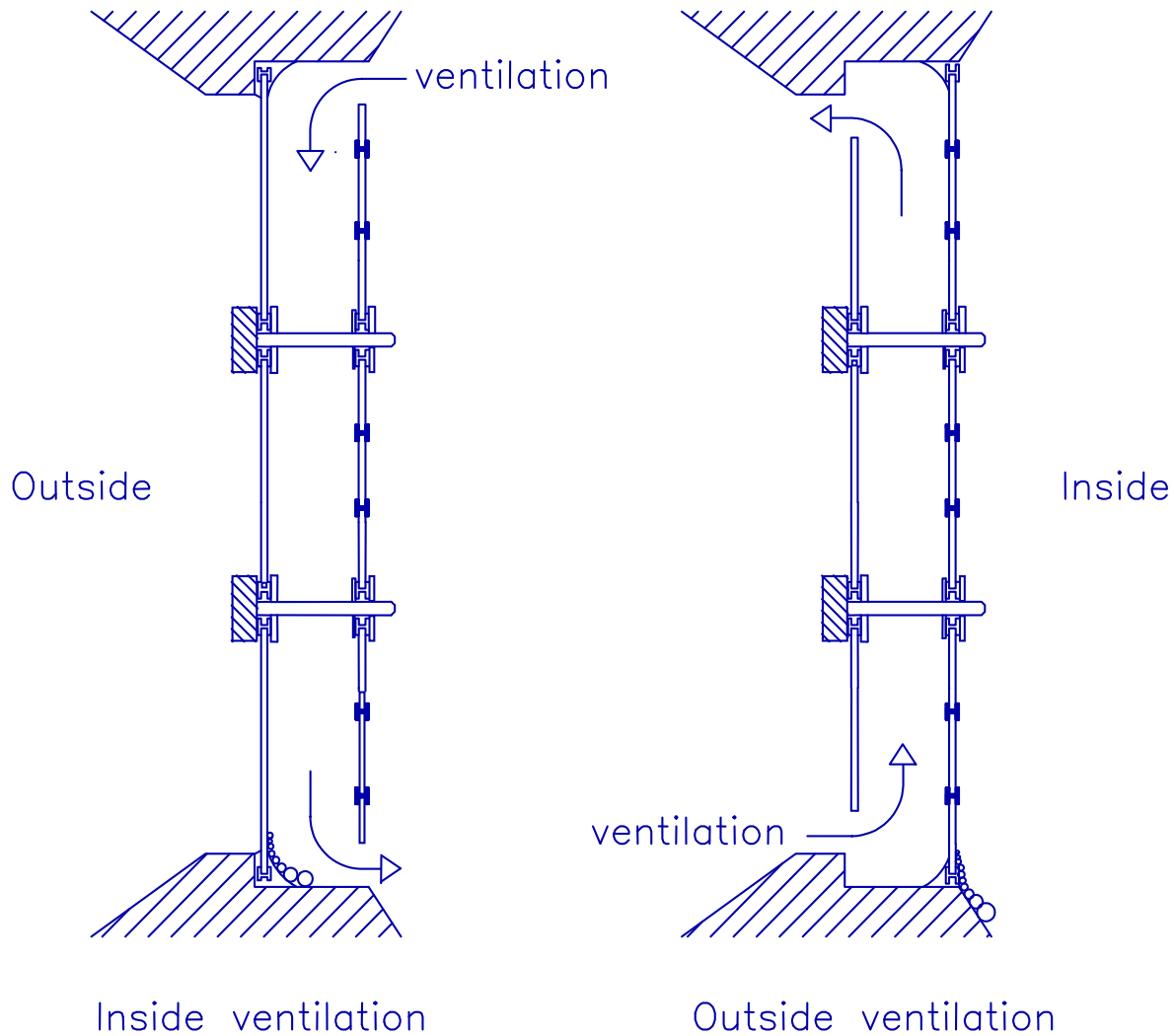


Single glazing  
Secondary glazing  
Screen



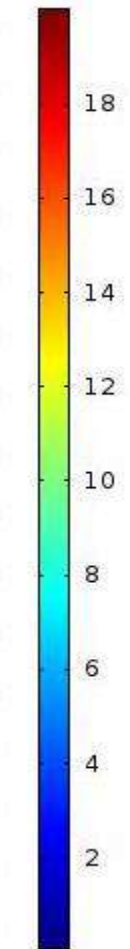
# 2- en 3D-modeling

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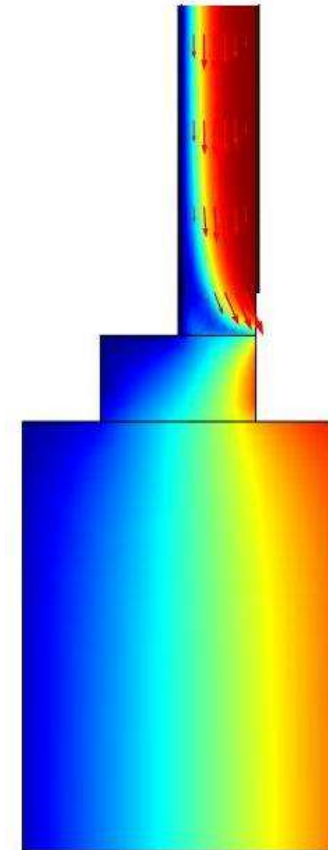
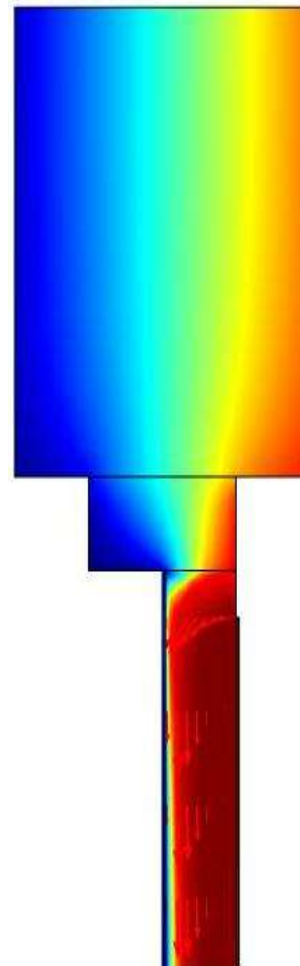
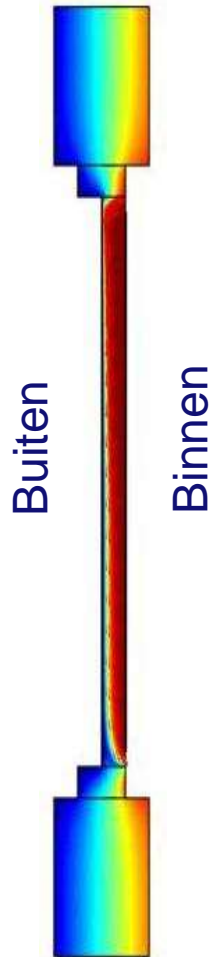


# Inside ventilation: Temperatures

▲ 19.997

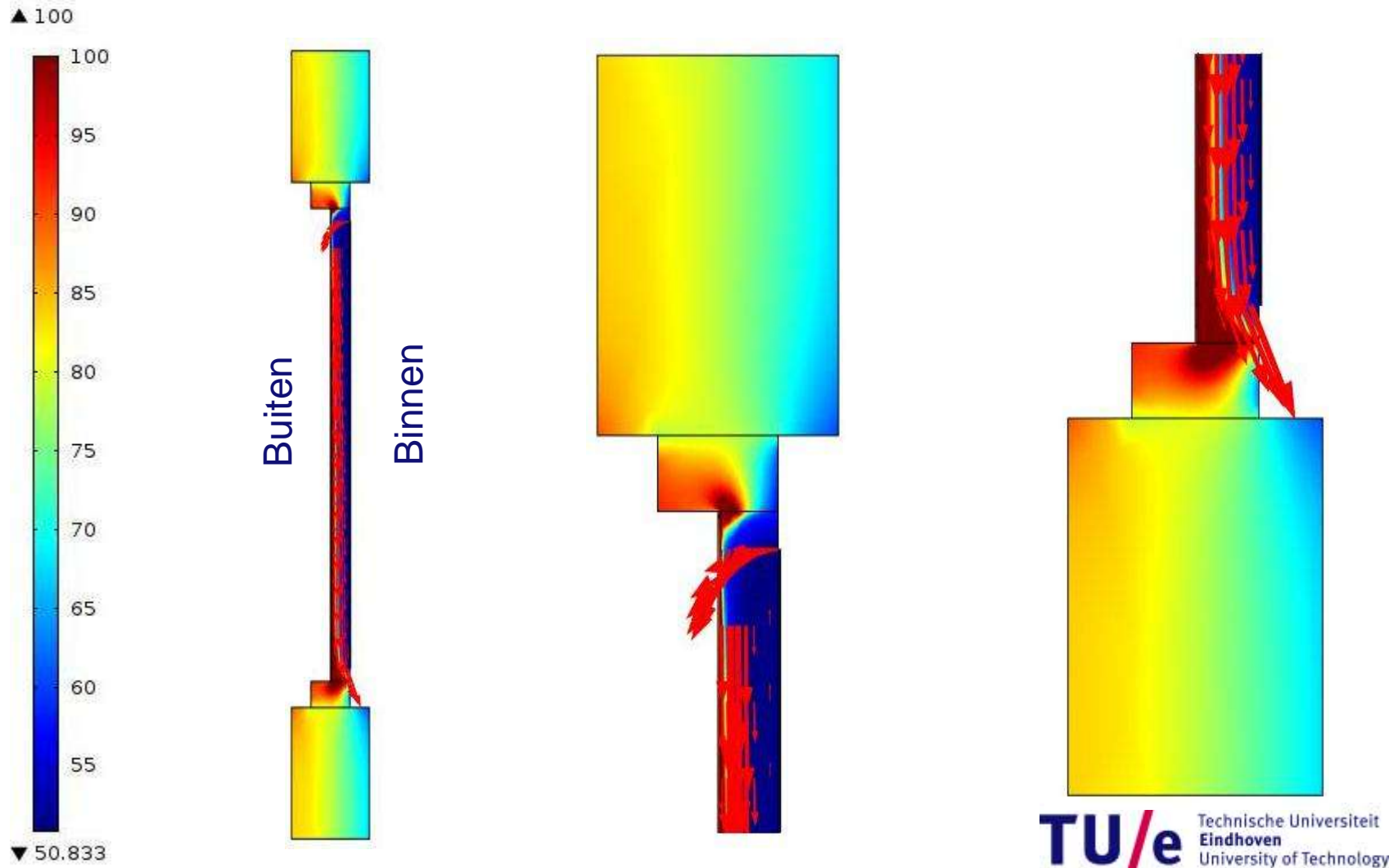


▼ 0.0443





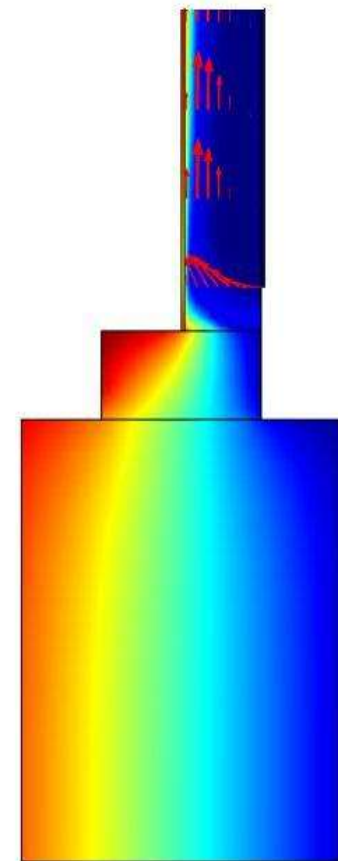
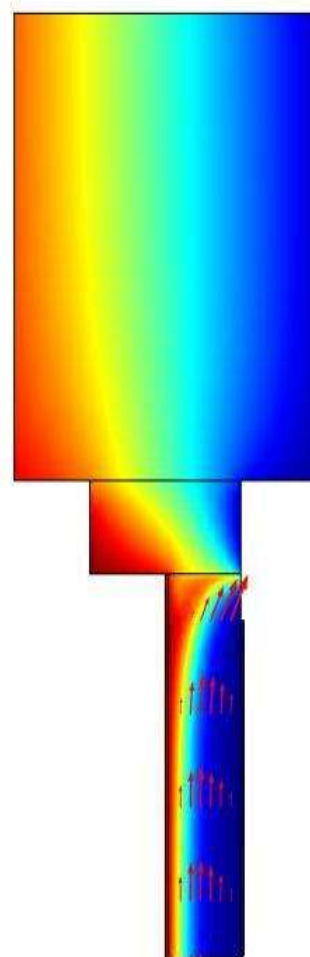
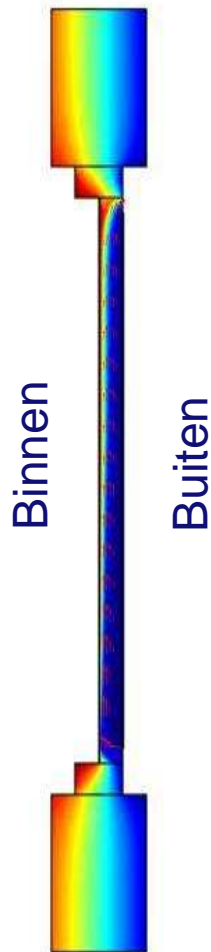
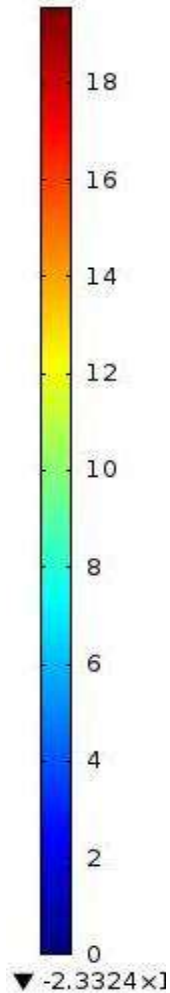
# Inside ventilation: Relative humidities



# Outside ventilation: Temperatures

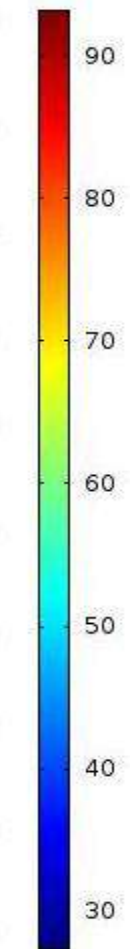
TEMPERATURES

▲ 19.532

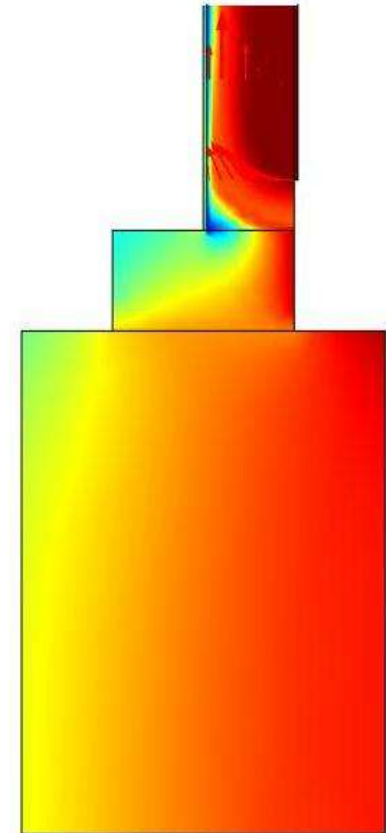
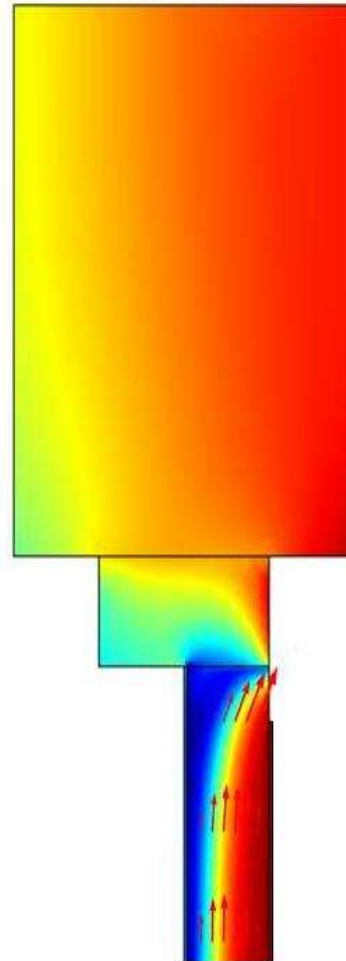
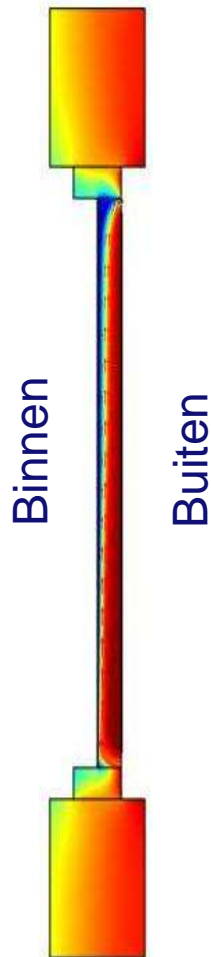


# Outside ventilation: Relative humidities

▲ 93.141



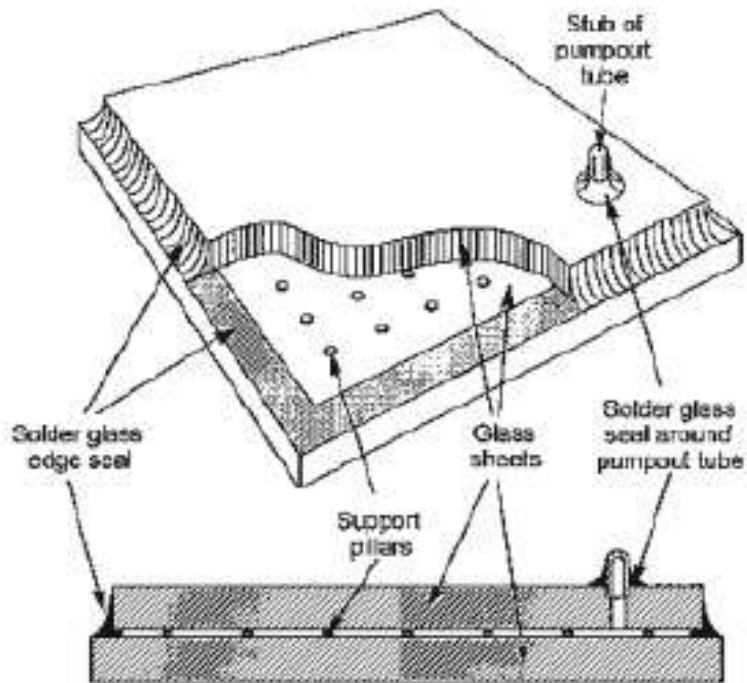
▼ 27.266



# Vacuum glazing

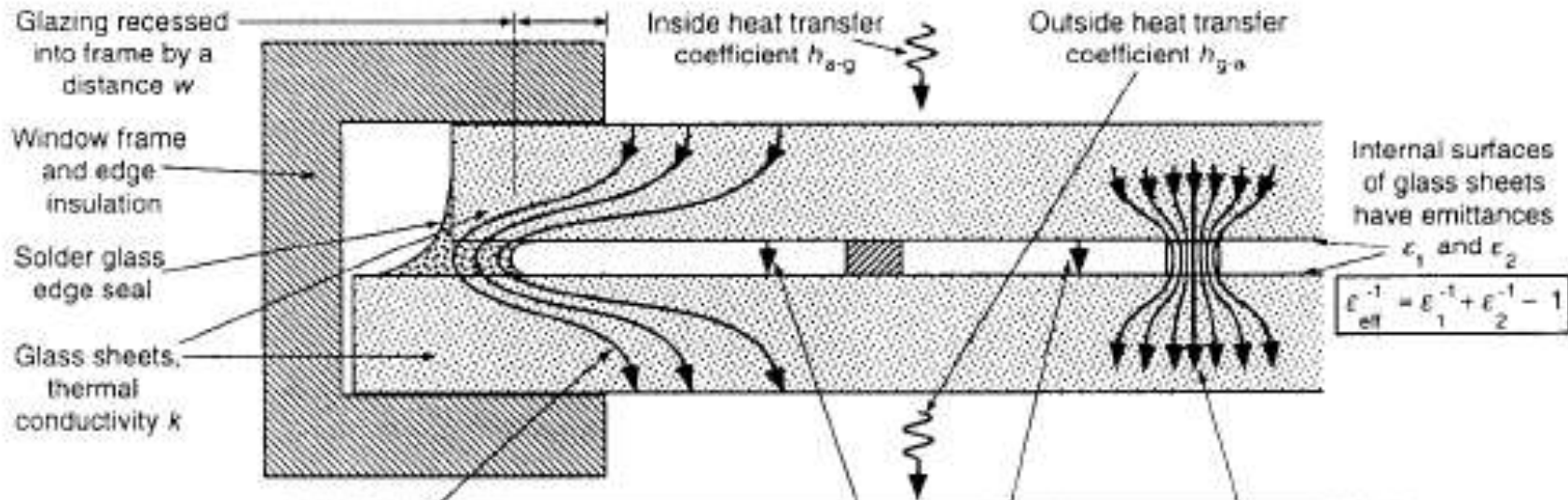


# Vacuum glazing modeling



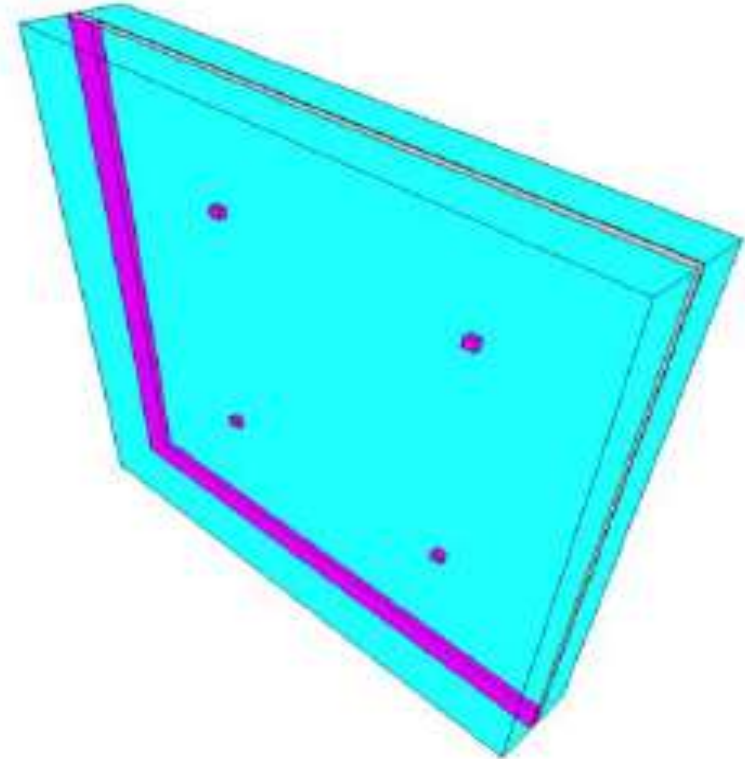
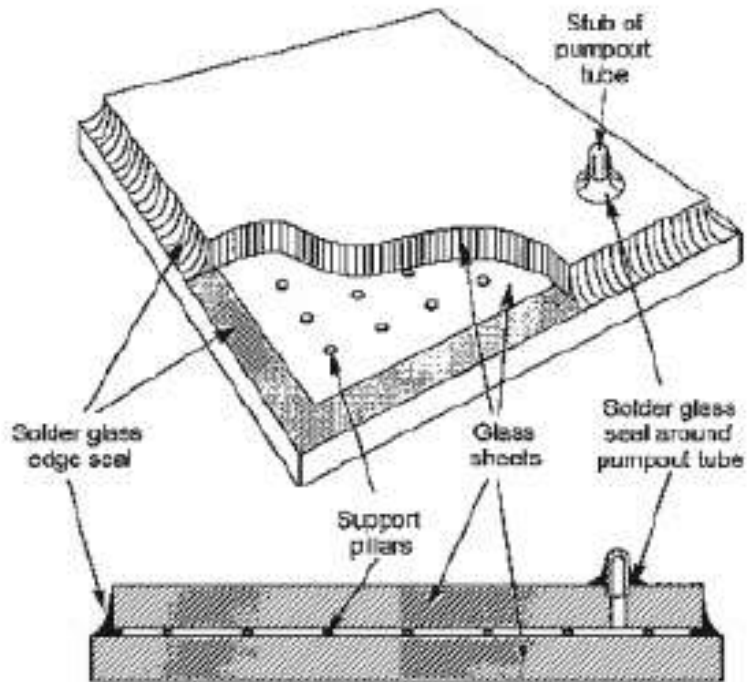


# Vacuum glazing modeling

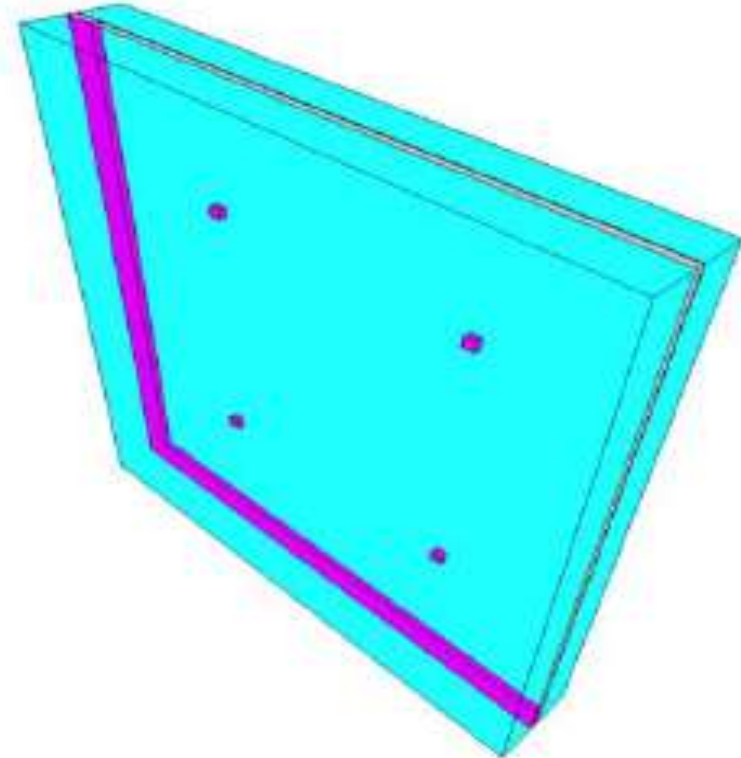
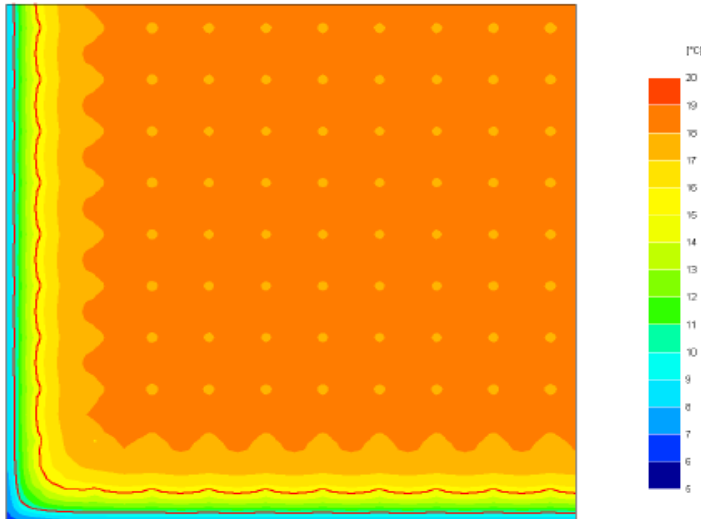


Heat flow through edge seal	Heat flow due to residual gas	Heat flow due to radiation	Heat flow through support pillars
Conductance per unit length	Conductance per unit area		
$[(kth_{a-g})^{-1/2} + (2w/kt) + (kth_{g-a})^{-1/2}]^{-1}$	0	$4\epsilon_{\text{eff}}\sigma T^3$	$2ka/\lambda^2$
Total air-to-air conductance of a vacuum glazing of dimensions $c \times d$			
$[2(c+d)/cd] \times [(kth_{a-g})^{-1/2} + (2w/kt) + (kth_{g-a})^{-1/2}]^{-1} + [h_{a-g}^{-1} + \{(4\epsilon_{\text{eff}}\sigma T^3) + (2ka/\lambda^2)\}^{-1} + h_{g-a}^{-1}]^{-1}$			

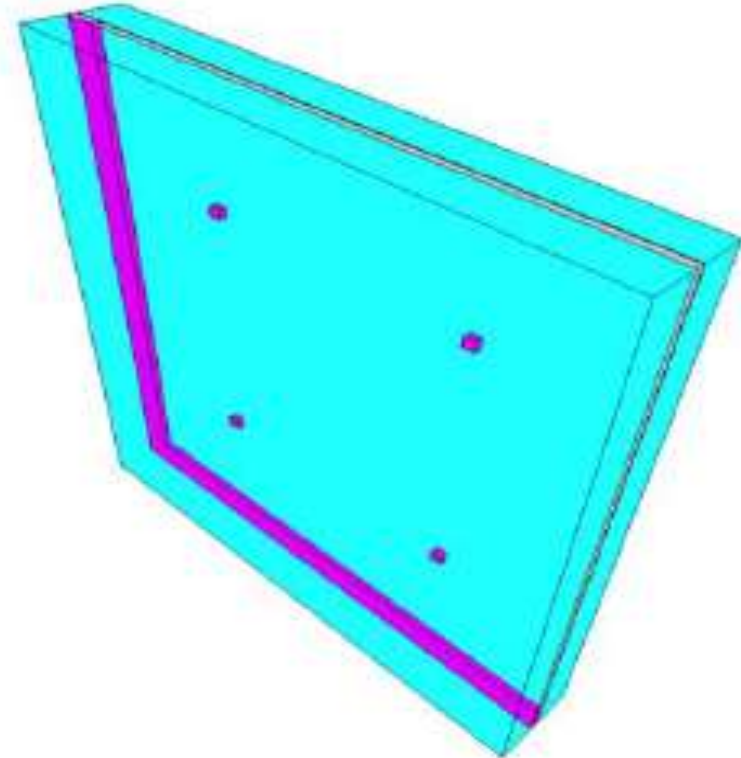
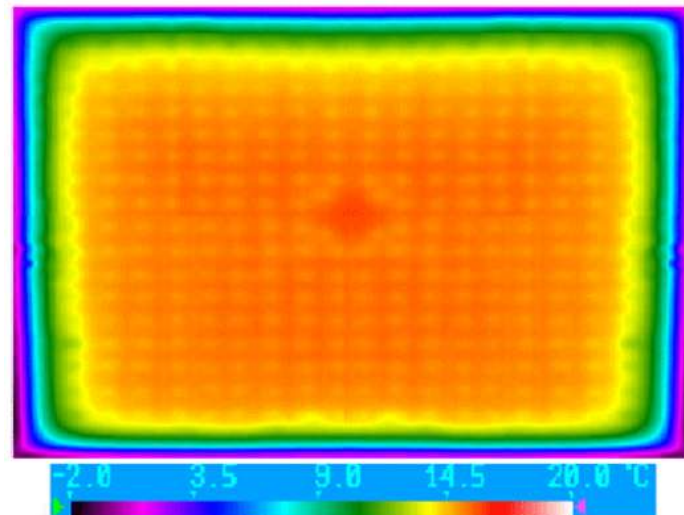
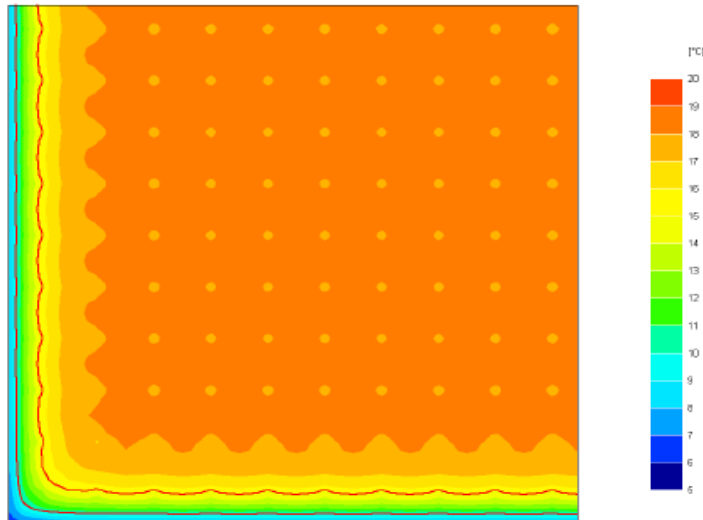
# Vacuum glazing modeling



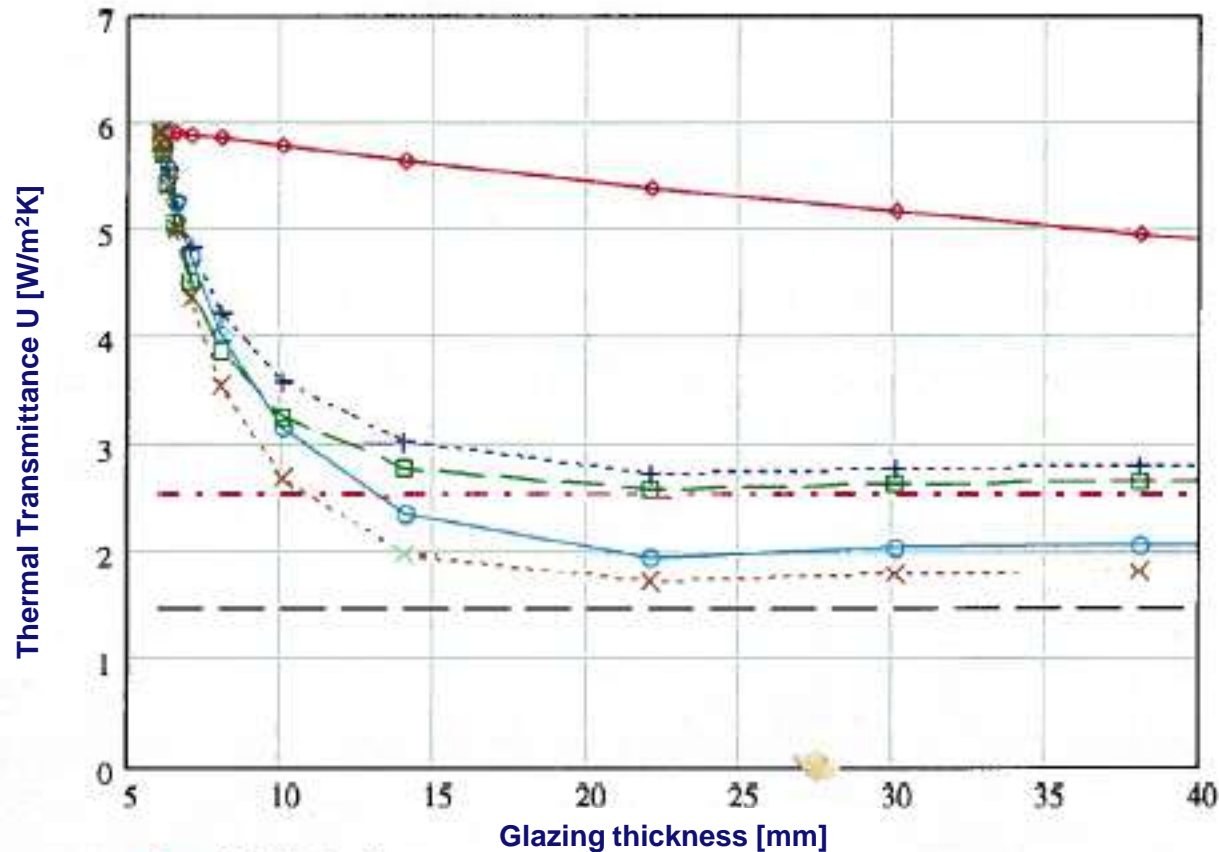
# Vacuum glazing modeling



# Vacuum glazing modeling



# Vacuum glazing modeling



Single

Double

HR++

Vacuum

- ◆— Enkel glas (geen gasgevulde spouw)
- +++ Luchtspouw
- Argonspouw
- x—x— Vacuümspouw met afstandhouders
- Luchtspouw, lage emissiecoating
- x—x— Argonspouw, lage emissiecoating
- Vacuümspouw met afstandhouders, lage emissiecoating



# Measurements

# Hot-box measurements TU/e



# Hot-box measurements TU/e



# Hot-box measurements GCU (Glasgow Caledonian University)



# Hot-box measurements GCU

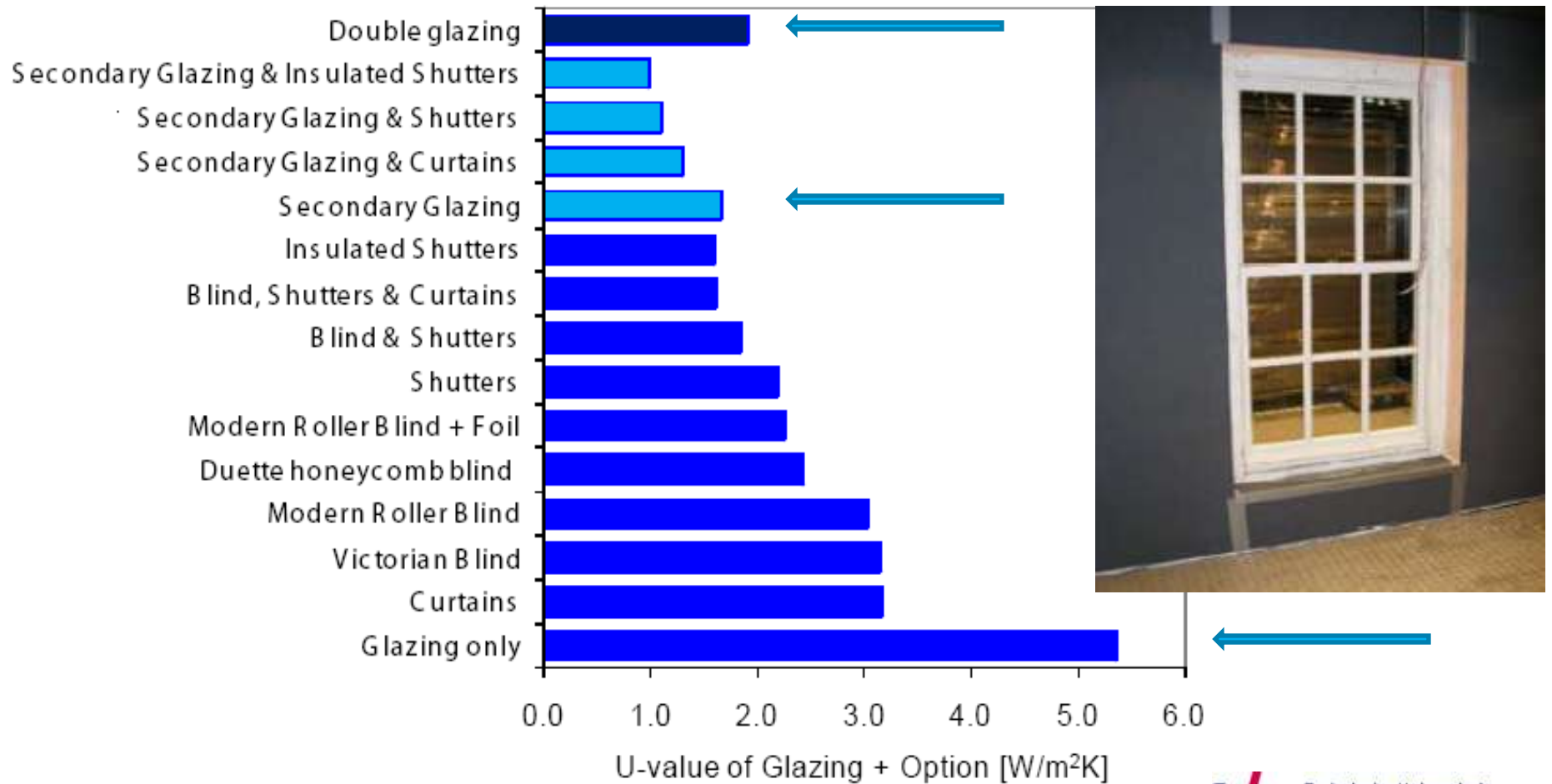


# Hot-box measurements GCU

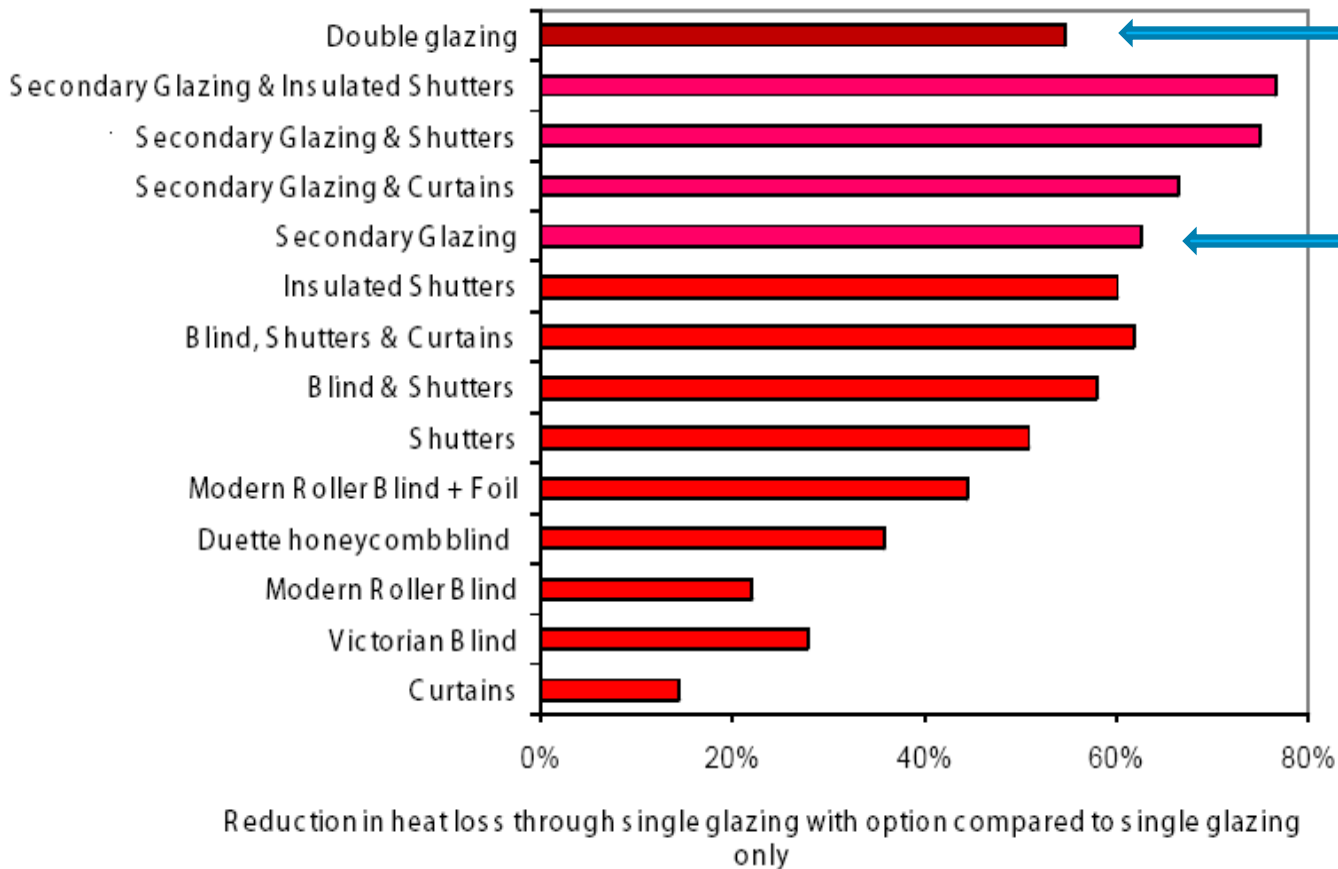




# Hot-box measurements GCU



# Hot-box measurements GCU



# In situ measurements

# In situ measurements GCU



# In situ measurements GCU



Slimlite® beglazing

# In situ measurements GCU

Address	System / manufacturer	Glazing configuration - inner pane / cavity / outer pane (mm)	Inner pane glazing type	Gap fill	Comments	Manufacturer's Centre of Pane U-value - upper limit [W/m <sup>2</sup> K]
1/1 Archibald Place	Sashworks	4-8-4	Low-E	argon	New sashes	1.8
1/2 Archibald Place	Histoglass	3-4-4	Low-E	krypton		1.9
1/3 Archibald Place	Histoglass	3-4-4	Low-E	krypton	Crown-effect outer pane	1.9
1/4 Archibald Place	Pilkington energiKare Legacy	4-0.2-3	Low-E	vacuum		1.3
1/5 Archibald Place	Slimlite	3-3-3	Low-E	air		2.6
1/6 Archibald Place	Slimlite	3-3-3	Low-E	xenon & krypton	Crown-effect outer pane	2.1
1/7 Archibald Place	Slenderglaze	4-3.9-4	Low-E	xenon & krypton		2.1
1/8 Archibald Place	Slimlite	3-3-3	Low-E	xenon & krypton		2.1
37 Lauriston Place	Supalite	4-4.8-3	Low-E	argon	New sashes	2.5
5 Charlotte Square	Slimlite	3-3-3	Low-E	xenon & krypton	New sashes	2.1

6,2 mm

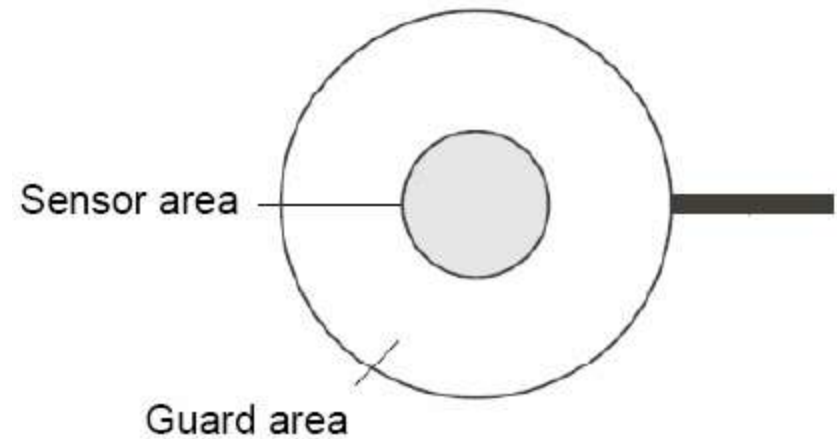
9,0 mm



# In situ measurements GCU

Glazing Type	Location	Test start	Test end	U-values, W/m <sup>2</sup> K	Uncertainty
Sashworks (new sashes, argon fill)	1/1 Archibald Place	22/02/2010	08/03/2010	2.0	7%
Histoglass (D11, krypton fill)	1/2 Archibald Place	08/03/2010	22/03/2010	2.7	5%
Histoglass (D10, krypton fill, hand drawn outer)	1/3 Archibald Place	08/03/2010	22/03/2010	2.3	5%
Pilkington energiKare Legacy (vacuum)	1/4 Archibald Place	08/03/2010	22/03/2010	1.0	11%
Slimlite (air fill)	1/5 Archibald Place	05/02/2010	22/02/2010	2.8	5%
Slimlite (xenon & krypton fill, Crown-effect outer)	1/6 Archibald Place	22/02/2010	08/03/2010	2.3	5%
Slenderglaze (xenon & krypton fill)	1/7 Archibald Place	22/02/2010	08/03/2010	1.7	6%
Slimlite (xenon & krypton fill)	1/8 Archibald Place	05/02/2010	22/02/2010	2.3	7%
Supalite (argon fill, new sashes)	37 Lauriston Place	08/03/2010	22/03/2010	2.8	14%
Slimlite (xenon & krypton, new sashes)	5 Charlotte Sq.	22/12/2009	13/01/2010	2.0	7%

# Measurement errors heat flux devices



$$U = \frac{1}{\left( \frac{T_{si} - T_{se}}{Q} \right) + 0.17 - 6.25 \times 10^{-3}} \text{ W/m}^2\text{K}$$

# Conclusions

- **Windows in historic buildings and monuments are critical regarding energy losses and condensation**
- **They might be improved by secondary and vacuum glazing**
- **To estimate thermal behavior, its complexity asks for 2- and 3-D modeling**
- **Calculations should be validated**
- **Generally the best measurement results in laboratory**
- **In situ, large measurements errors might occur**