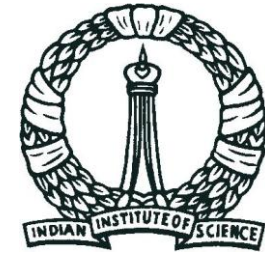


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IISc, Bangalore

COMPUTATIONAL FLUID DYNAMICS MODELING OF FLOW OF DRY FOAM IN A PIPE

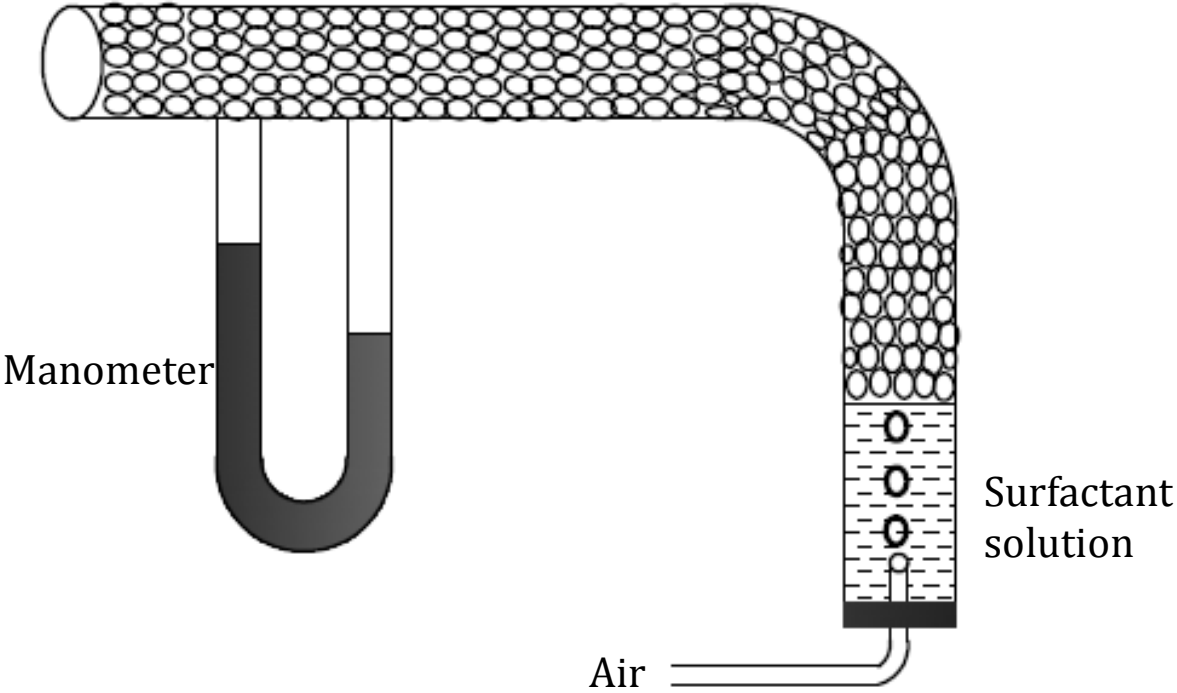
By

Mohanraj Divakaran and Sanjeev Kumar Gupta

Department of Chemical Engineering

Indian Institute of Science, Bangalore

A Typical foam flow set-up for measuring ΔP vs. flow rate



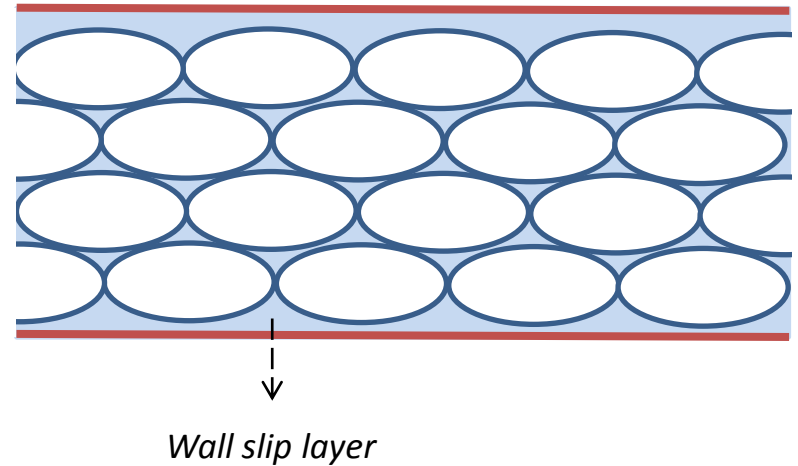
Models of foam rheology

Reference	Empirical Model	K (Pa s ⁿ)	n	τ_y (Pa)
Wenzel et al, 1970	$\tau = \tau_y + k\gamma^n$	1.73 -6.8	0.13 – 0.69	1.32 -12.05
Thondavadl and Lemlich, 1985	$\tau = k\gamma^n$	1.43	0.61	
de Kransinki and Fan, 1984	$\tau = k\gamma^n$	18.5	0.5	
Enzendorfer et al, 1995	$\tau = k\gamma^n$	2.5	0.34	
Boissonnet et al, 1997	$\tau = k\gamma^n$	0.26	0.6	
Gardiner et al, 1998	$\tau = k\gamma^n$	2.29	0.29	

Source: Data taken from Gardiner (1999)

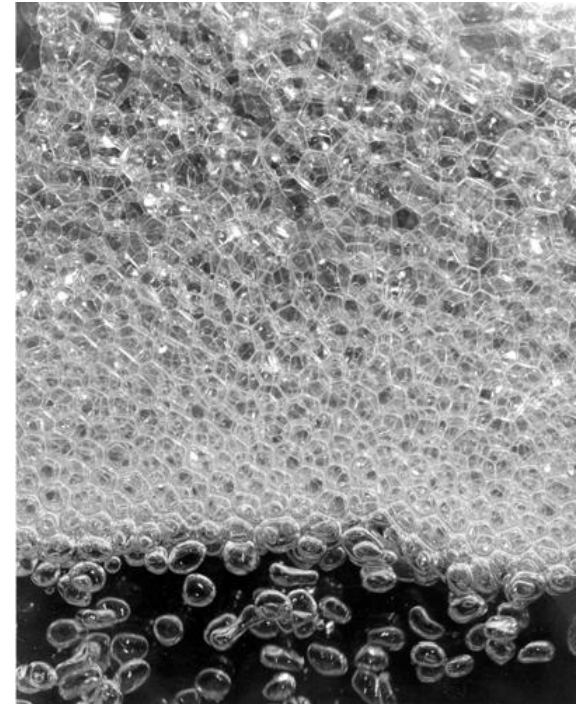
Processes involved in foam flows

- *Yield stress*
- *Wall slip layer*
- *Slipping of bubbles past each other*
- *Compressibility*
- *Film drainage*



Parameters influencing rheology

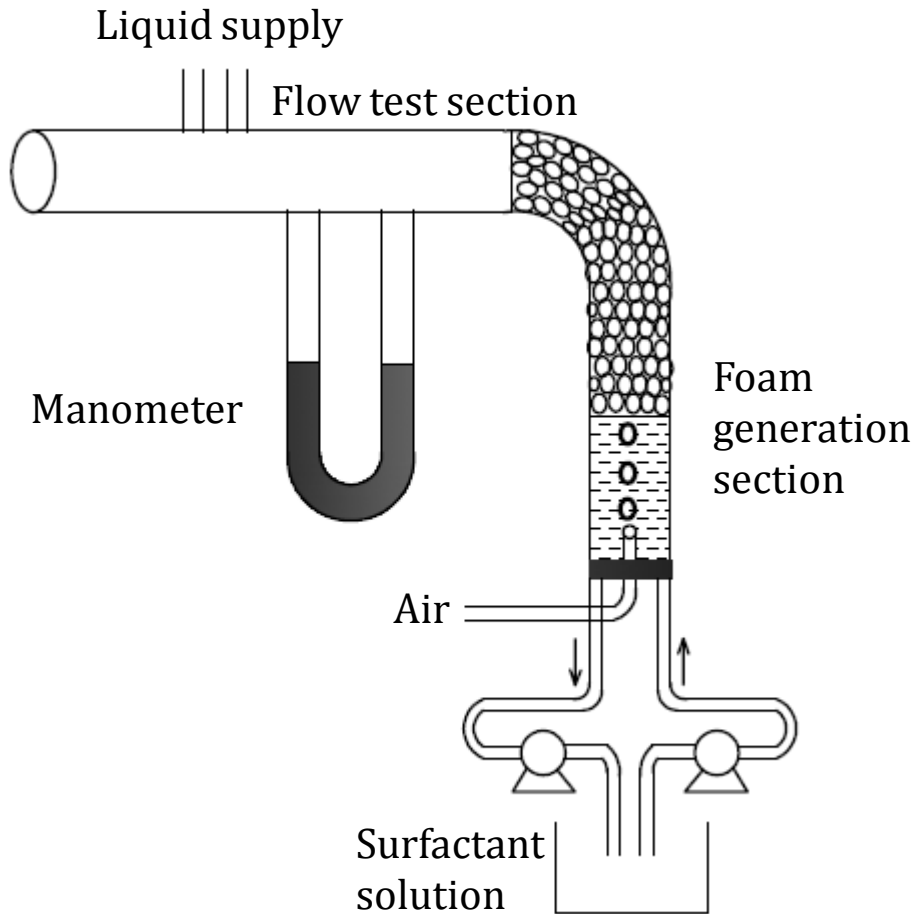
- *Flow rate*
- *Liquid fraction*
- *Bubble size*
- *Pipe diameter*
- *Wall roughness*



Source: www.tcd.ie/physics/foams/liquid.php
accessed on 14.06.12

Empirical models are not satisfactory due to poor control on parameters

Experimental predictions on foam flow by Choudhary (2002)



Flow rate (ml/s)	$\frac{\Delta P}{L}$ (N/m ³)	Bubble size (mm)
7.2	90.8	3.9
9.1	115.7	3.9
11.3	140.4	3.9
12.8	157	3.9

Experimental predictions on foam flow by Choudhary (2002)

ΔP correlation:

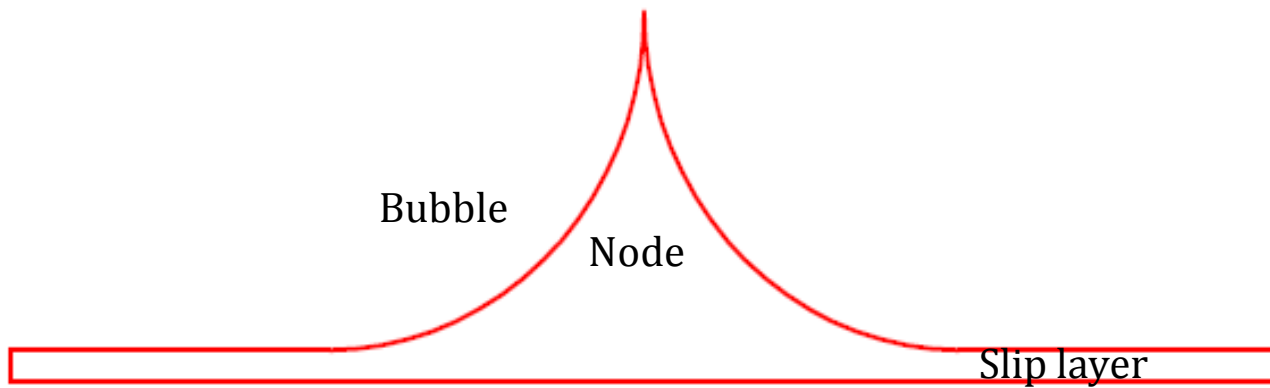
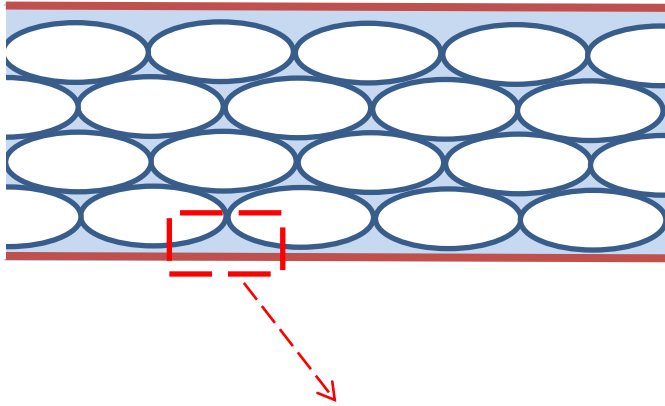
$$\Delta p \propto \frac{Q^{2/3}}{R^2}$$

Lesser dependence on flow rate than a laminar flow!

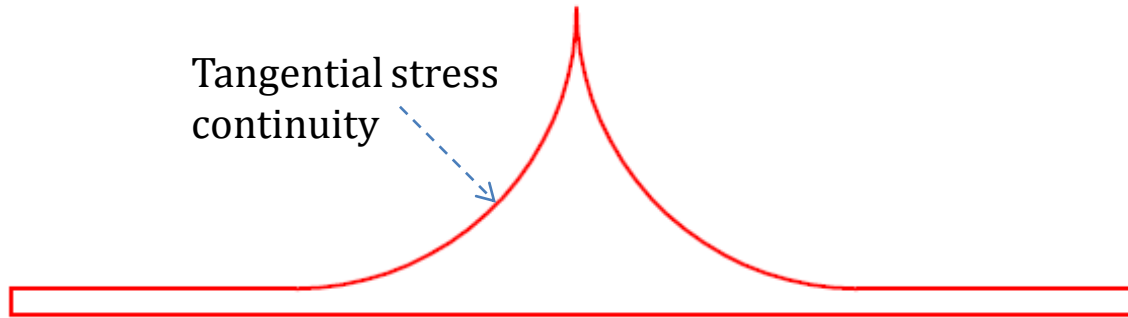
Objective of the present work

- **A model to explain the reduced dependence of ΔP on flow rate.**

Simulated Zone



Boundary conditions: Momentum transport



Tangential stress condition at interface,

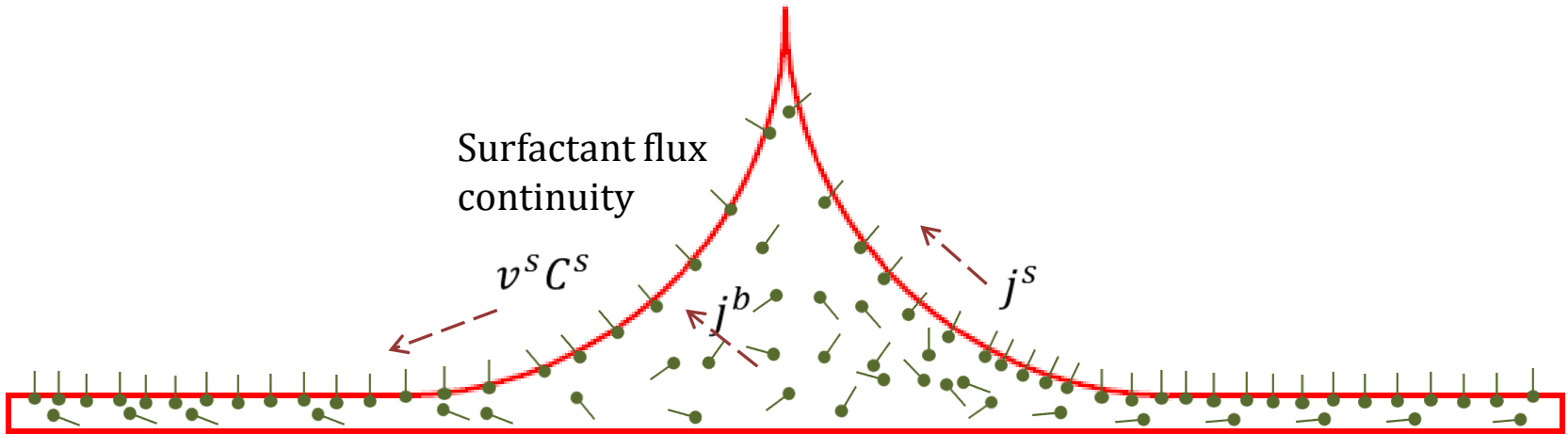
$$\underbrace{(n \cdot \tau_l) - [(n \cdot \tau_l) \cdot n]n}_{\text{Tangential stress felt on liquid side near interface}} = \underbrace{(\mu^s + \mu^d)\nabla_s \nabla_s \cdot v^s}_{\text{Surface viscous stress}} + \underbrace{\nabla_s \sigma}_{\text{Marangoni stress}}$$

Tangential stress felt on liquid side near interface

Surface viscous stress

Marangoni stress

Boundary conditions: Species transport



Surfactant flux condition at interface,

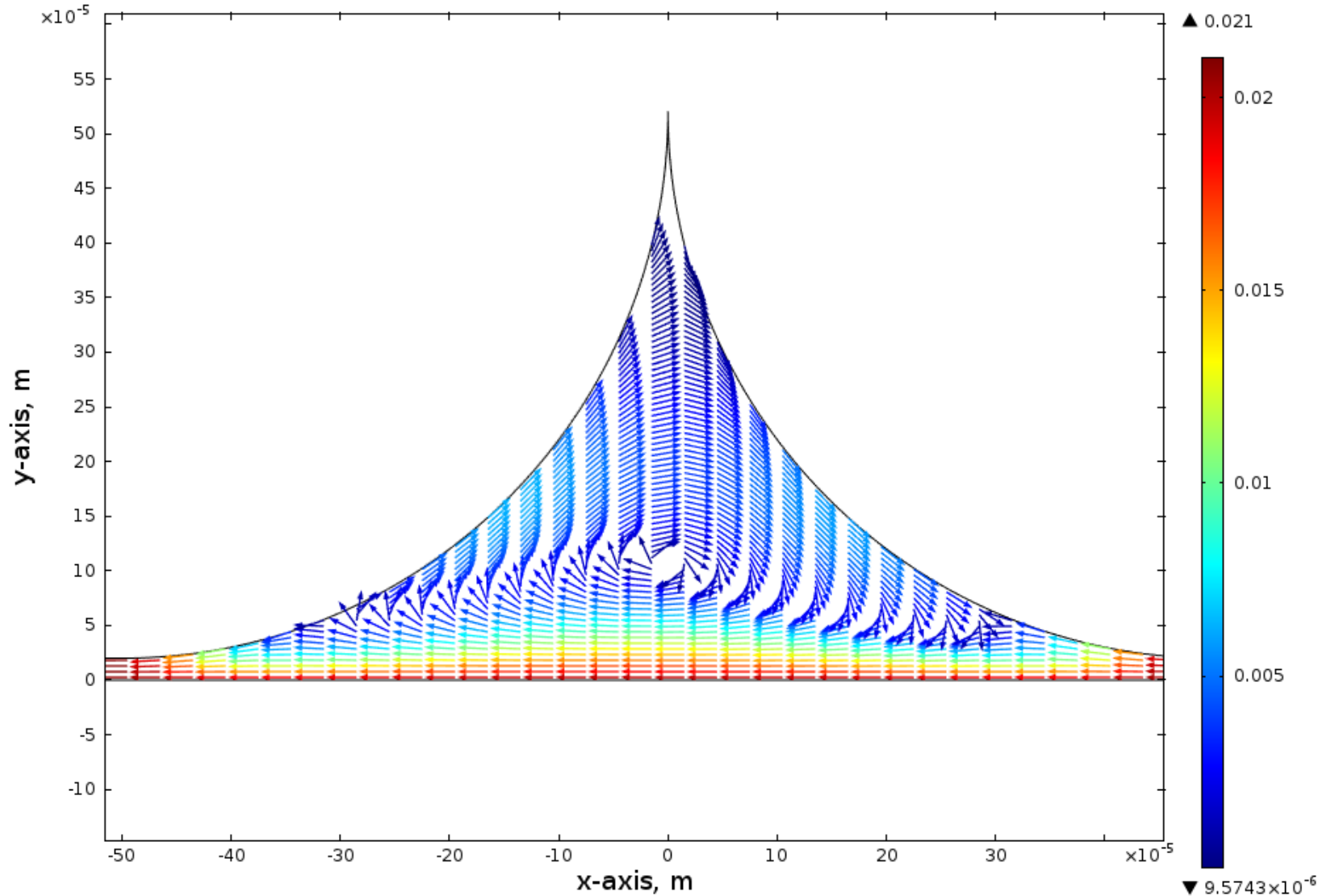
$$\nabla_s \cdot (v^s C^s) + \nabla_s \cdot (j^s) = n \cdot j^b$$

*Convective surface
 flux*

*Diffusive
 Surface flux*

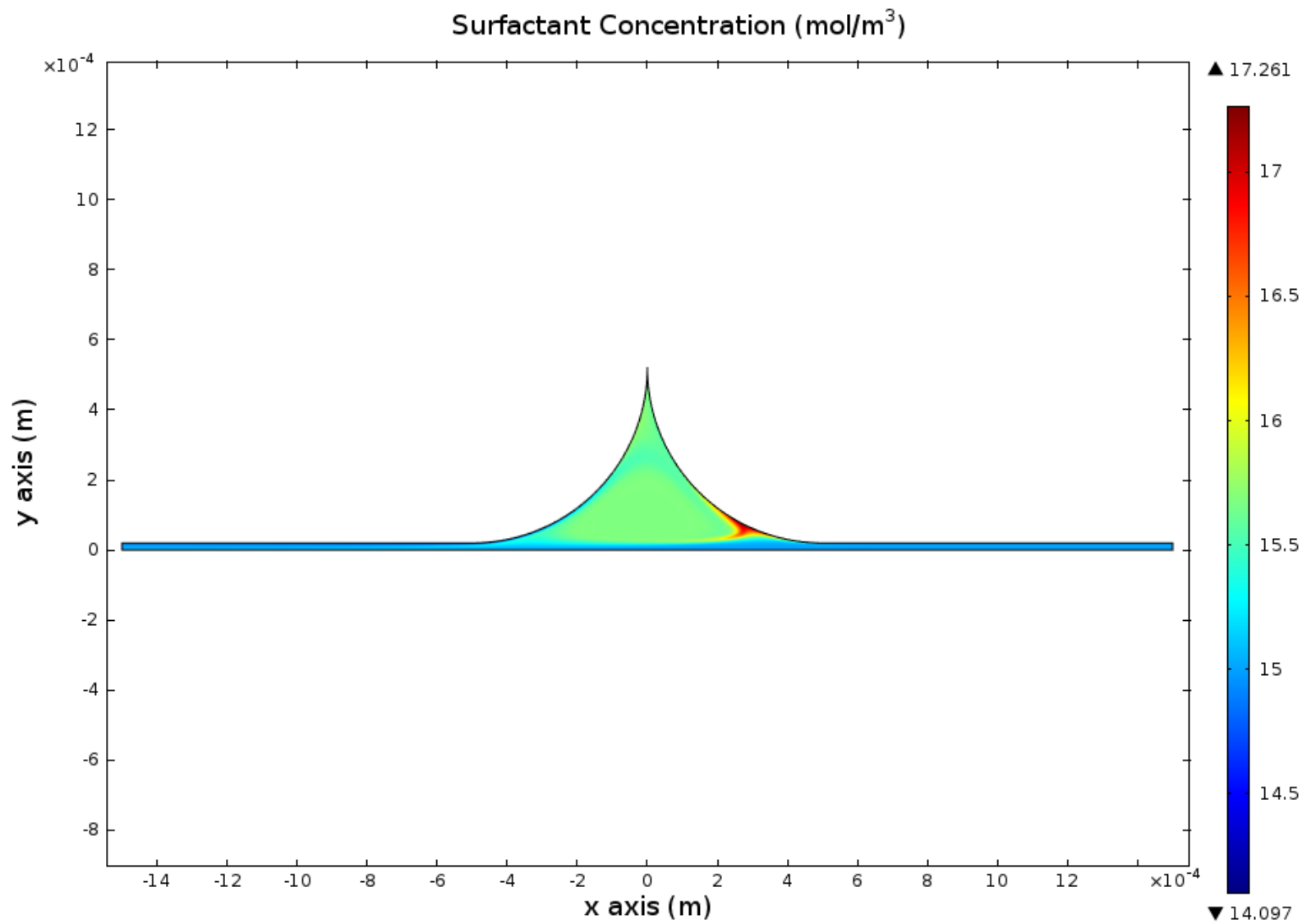
*Flux from the bulk
 to interface*

Velocity Field (m/s) in a Frame Moving with Bubble Velocity

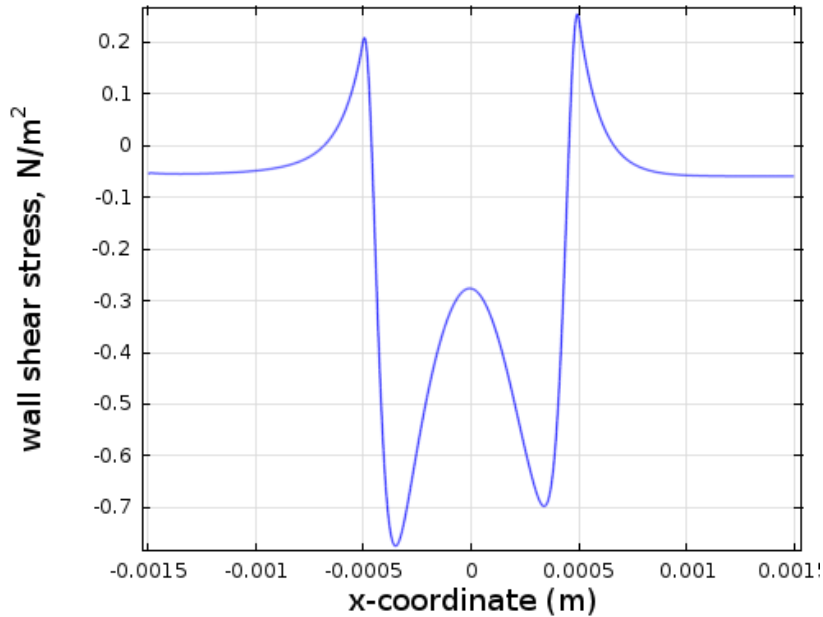


Velocity field, m/s (wall velocity - $2 \times 10^{-2} \text{m/s}$)

Surfactant Concentration Profile



Pressure Drop vs. Flow Rate Predictions



← Wall shear stress

Pressure drop calculation :

$$\Delta p \pi R^2 = \tau_w 2\pi R$$

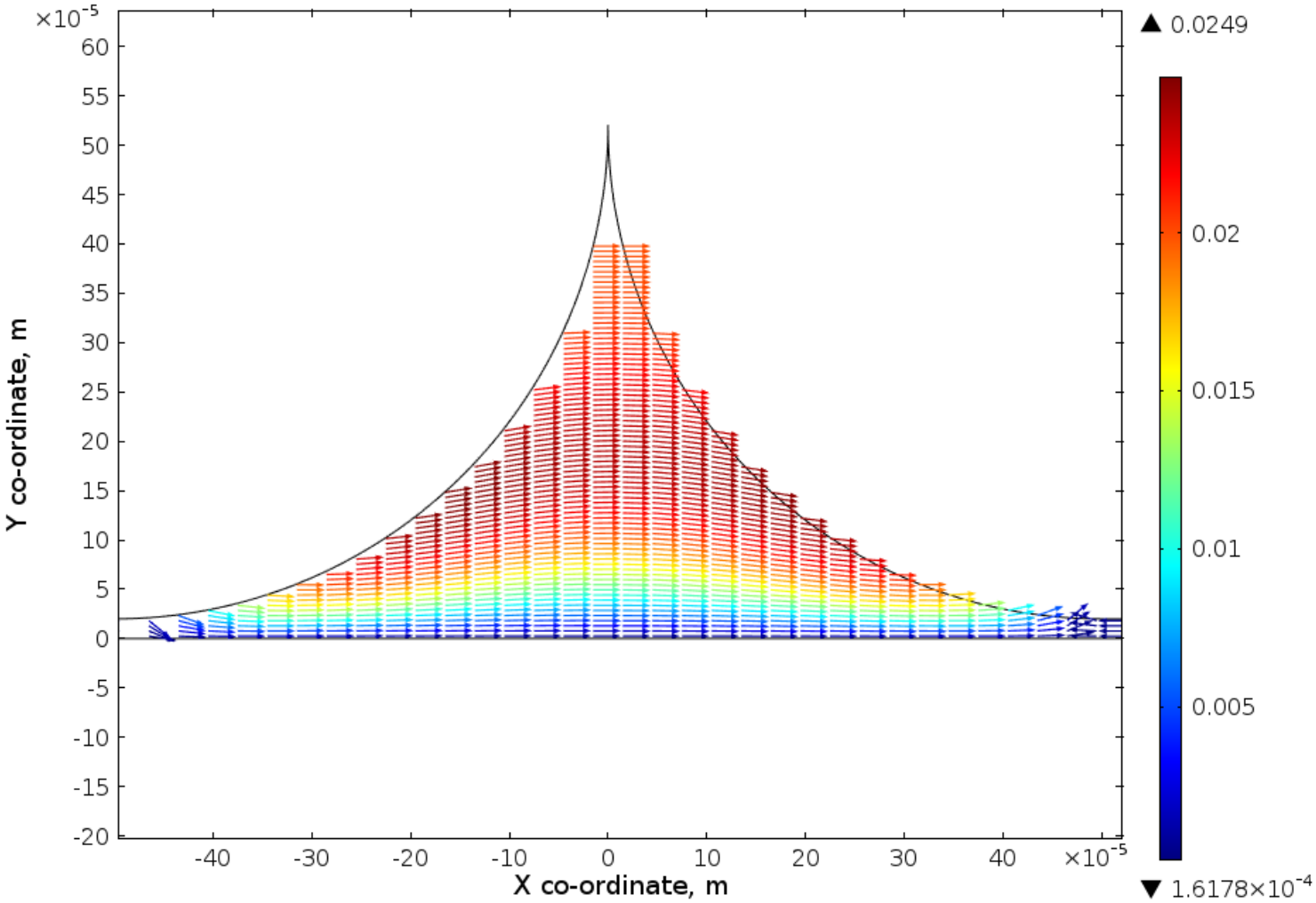
Pressure drop vs. Flow rate →

$$\Delta p = aQ^b + c$$

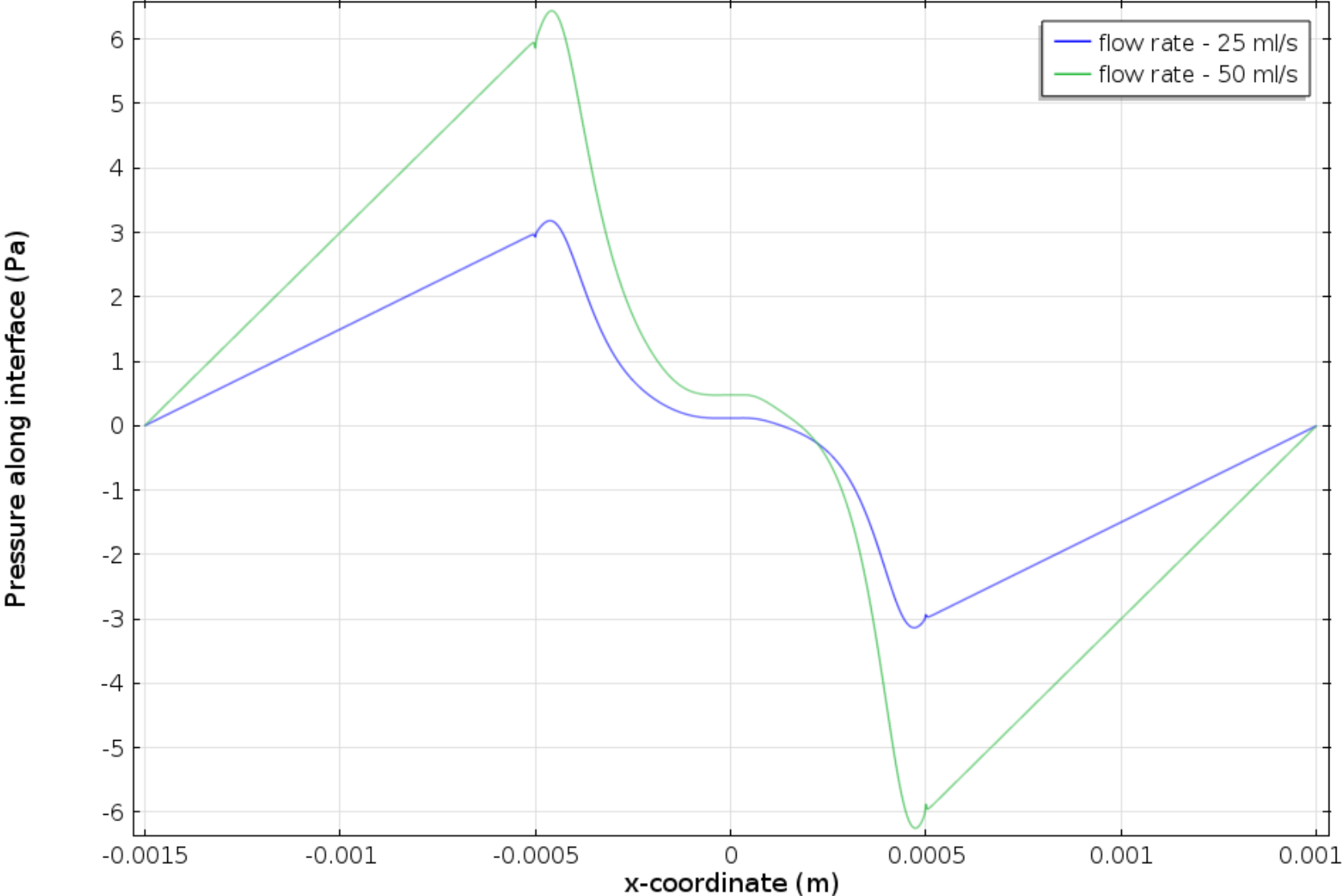
Surfactant concentration mol/m ³	a	b	c
15	1339	0.9137	0.0006
30	1365	0.9351	0.0005
40	1395	0.9474	0.0005
50	1404	0.9534	0.0005
65	1416	0.9607	0.0005
70	1419	0.9624	0.0004

Effect of slip layer thickness

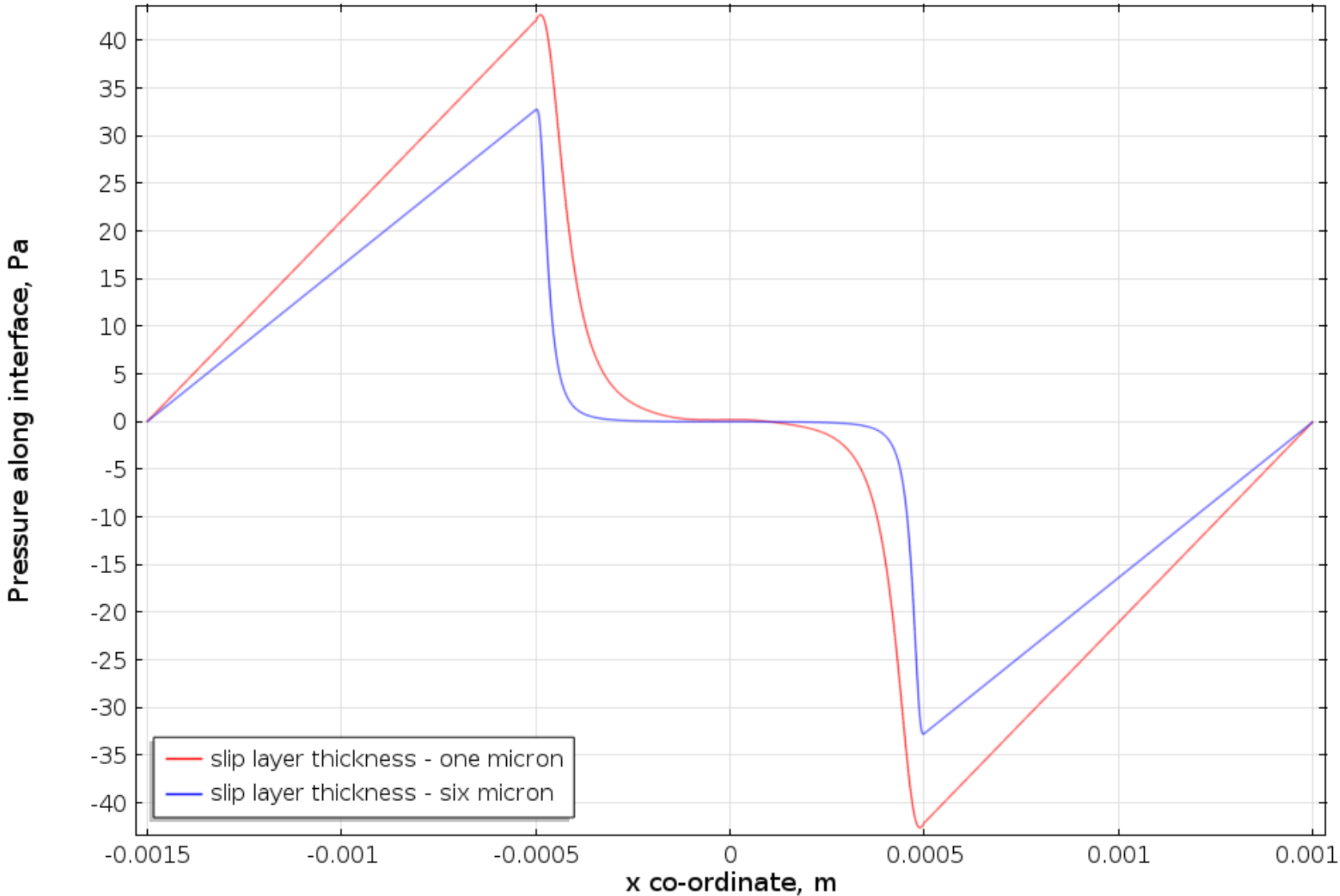
Velocity Field (m/s) in a Stationary Frame of Reference



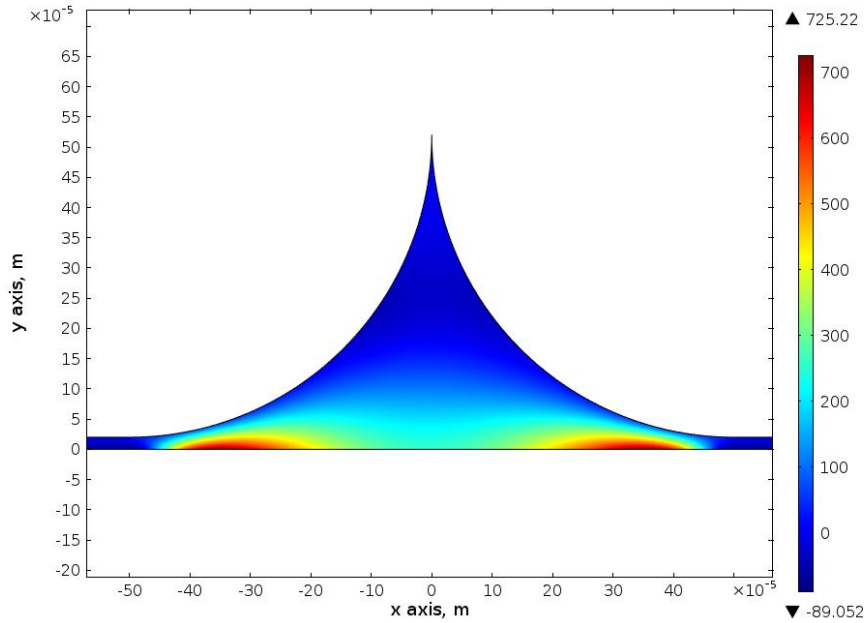
Effect of slip layer thickness



Effect of slip layer thickness

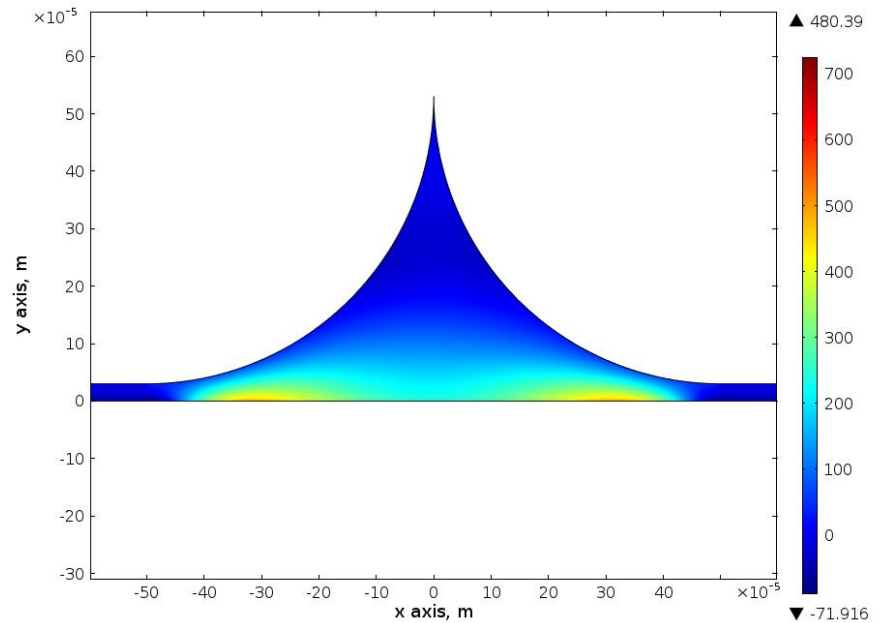


Shear rate ($\partial v_x / \partial x$) plot, 1/s

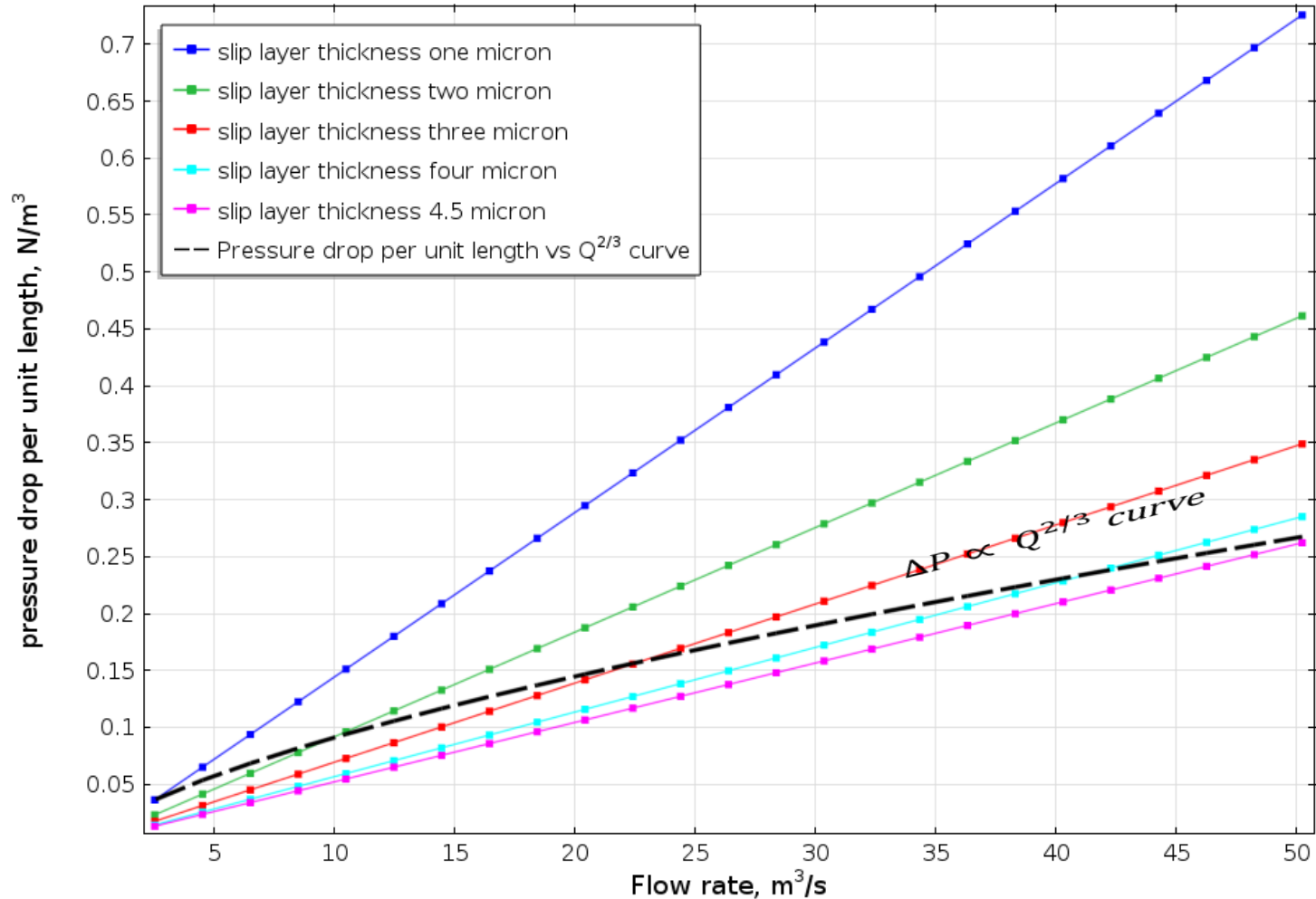


$\delta = 20 \mu m$

$\delta = 30 \mu m$



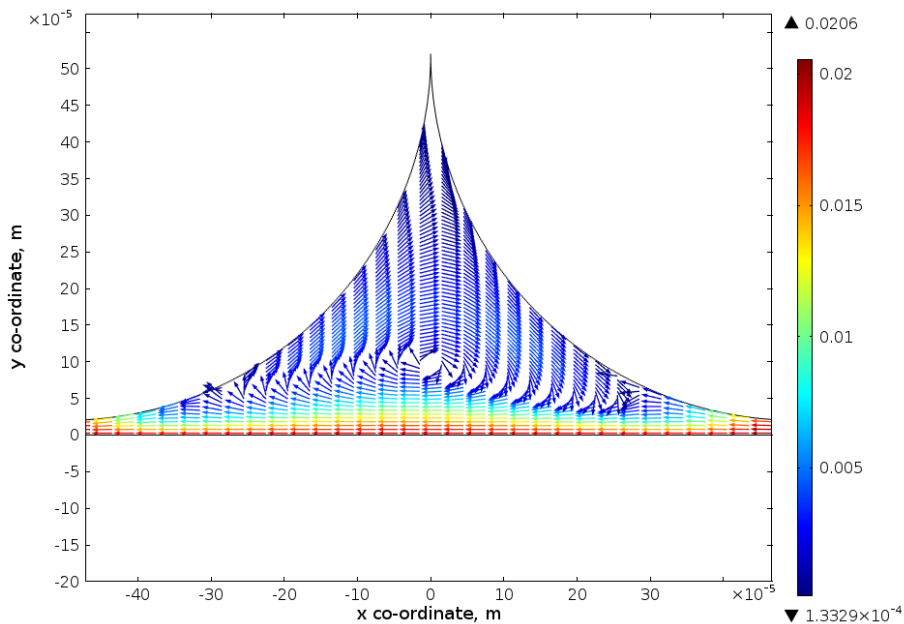
Effect of slip layer thickness



Experimental Validation:

Thondavadi, N. N., & Lemlich, R. (1985). Flow properties of foam with and without solid particles. Ind. Eng. Chem. Process. Dev.

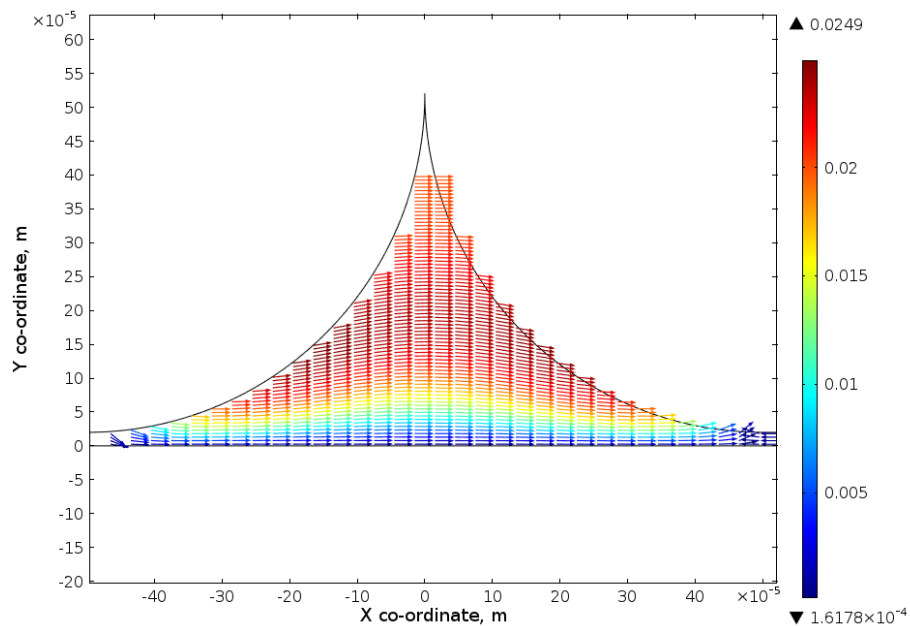
Summary



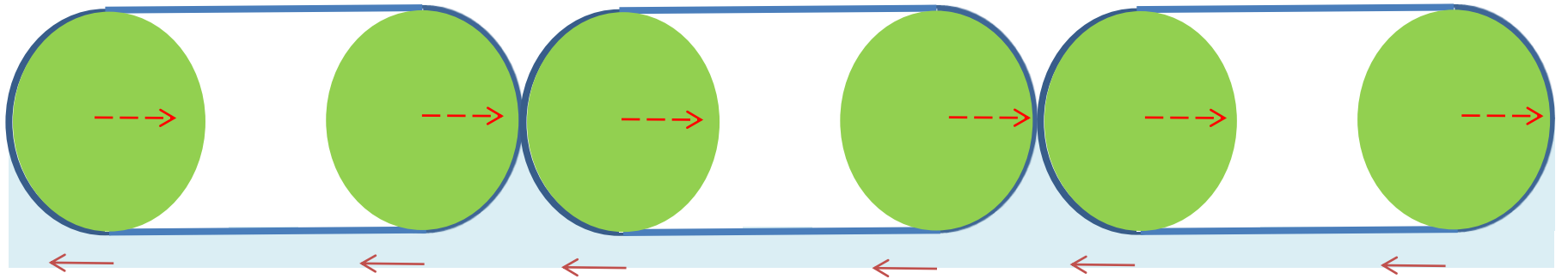
*Stationary frame
of reference*



*Moving frame of
reference*



Portrait of Foam flow



Thank You