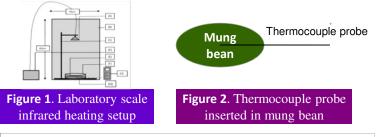
Simulation of Temperature and Moisture Profile of Single Mung Bean Grain under Infrared Radiation

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Introduction: Drying of grains is an important postharvest operation. Infrared (IR) drying is advantageous over the conventional drying methods. In this study, COMSOL MULTIPHYSICS ver.4.3b is used to study the temperature profile and the moisture change of mung bean under IR over a period of time and simulation results were compared with the experimental data.



Computational Methods: 'Heat transfer in Solids' and 'Transport through diluted species' were used to develop a model of temperature and moisture content of a mung bean. The mathematical equations solved using finite element method.

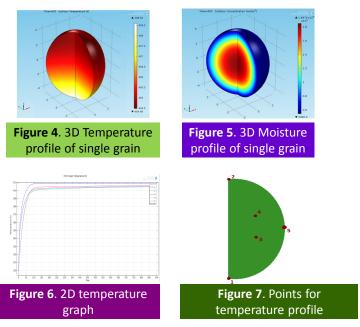
$$\frac{dM}{dT} = \nabla .(D(T)\nabla M)$$
$$\frac{\rho Cp(M) dT}{dT} = \nabla .(Kp(M)\nabla T)$$
$$\frac{\rho Cp dT}{dt} + \rho Cp \mu .\nabla T = \nabla .(K\Delta t) + Q$$

No slip boundary condition is valid throughout the grain. The boundary of the grain is assumed to be continuous.

For boundary 1: Inward heat flux =150W/m² For boundry 2: $Q_0=0$, T= 300K



Results: After heating the grain for 10mins maximum temperature of 61.93°C was observed. However, with simulation maximum temperature of 62.85°C was observed. After 10mins, a significant reduction in moisture content was also observed. The same trend was also observed with the theoretically simulated data.



Conclusions: The theoretical predictions of moisture and temperature profiles inside the grain were verified by experimental data. The present finding can be useful for the prediction of temperature and moisture profile of grain being dried using commercial IR dryers.

References:

- ElGamal et al, Coupling CFD and Diffusion Models for Analyzing the Convective Drying Behavior of a Single Rice Kernel, Drying Technology, 32, 311–320 (2014)
- 2. Ravikanth et al, Measurement of thermal properties of mung bean (*Vigna radiata*), Transactions of the ASABE, 55(6), 2245-2250 (2012)

Figure 3. Mesh geometry of mung bean